



This addendum accompanies your equipment documentation and is additional information concerning the heart rate features for your equipment and console.

Important

*The heart rate features are intended for reference only. They may not be accurate for every user or at every speed and are not intended for use as a medical device. Holding the heart rate handle touch sensor while exercising at higher intensity may also decrease accuracy of the heart rate reading and is not recommended. Please also read your product documentation and visit:
www.precor.com/en-us/customer-service/faq.*

Operating and Maintaining the P30 Console



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PRECOR®

Edition Information

OPERATING AND MAINTAINING THE P30 CONSOLE

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Important Safety Instructions

Important: *Save these instructions for future reference.*

Read all instructions in the documentation provided with your exercise equipment, including all assembly guides, user guides, and owner's manuals, before installation of this device.

Note: This product is intended for commercial use.

The display apparatus (hereinafter referred to as the *console*) is intended to be shipped with new Precor exercise equipment (hereinafter referred to as the *base unit*). It is not packaged for individual sale.

WARNING To prevent injury, the console must be attached securely to the base unit following all assembly and installation instructions shipped with the base unit. The console is intended to be connected to AC mains power through the furnished power supply ONLY. It should be powered on only when installed as described in the assembly and installation instructions shipped with the base unit. The console is intended for use only with Precor fitness equipment, not as a standalone device.

Safety Precautions

Always follow basic safety precautions when using this equipment to reduce the chance of injury, fire, or damage. Other sections in this manual provide more details of safety features. Be sure to read these sections and observe all safety notices. These precautions include the following:

- Read all instructions in this guide before installing and using the equipment and follow any labels on the equipment.
- Make sure all users see a physician for a complete physical examination before they begin any fitness program, particularly if they have high blood pressure, high cholesterol or heart disease; have a family history of any of the preceding conditions; are over the age of 45; smoke; are obese; have not exercised regularly in the past year; or are taking any medication.

French equivalent of the above notice, for Canadian markets: *Il est conseillé aux utilisateurs de subir un examen médical complet avant d'entreprendre tout programme d'exercice, en particulier s'ils souffrent d'hypertension artérielle, ou de cardiopathie ou ont un taux de cholestérol élevé, s'ils ont des antécédents familiaux des précédentes maladies, s'ils ont plus de 45 ans, s'ils fument, s'ils sont obèses, s'ils n'ont pas fait d'exercices réguliers au cours de l'année précédente ou s'ils prennent des médicaments. Si vous avez des étourdissements ou des faiblesses, arrêtez les exercices immédiatement.*

- Do not allow children, or people unfamiliar with the operation of this equipment, on or near it. Do not leave children unsupervised around the equipment.
- Make sure all users wear proper exercise clothing and shoes for their workouts and avoid loose or dangling clothing. Users should not wear shoes with heels or leather soles, and they should check the soles of their shoes to remove any dirt and embedded stones. They should also tie long hair back.
- Never leave the equipment unattended when it is plugged in. Unplug the equipment from its power source when it is not in use, before cleaning it, and before providing authorized service.

Note: The optional power adapter is considered a power source for self-powered equipment.

- Use the power adapter provided with the equipment. Plug the power adapter into an appropriate, grounded power outlet as marked on the equipment.

- Care should be taken when mounting or dismounting the equipment.
- For Treadmills: Do not use typing or web surfing features while walking at speeds that exceed a **slow and relaxed leisurely pace**. Always stabilize yourself by holding a stationary handle bar while using typing or web surfing features.
- For AMT and EFX: Always stabilize yourself by holding a stationary handle bar while using typing or web surfing features.
- Read, understand, and test the emergency stop procedures before use.
- Keep the power cord or optional power adapter and plug away from heated surfaces.
- Route power cables so that they are not walked on, pinched, or damaged by items placed upon or against them, including the equipment itself.
- Ensure the equipment has adequate ventilation. Do not place anything on top of or over the equipment. Do not use on a cushioned surface that could block the ventilation opening.
- Assemble and operate the equipment on a solid, level surface.

- **SPACING**—The below minimum spacing recommendations are based on a combination of the ASTM (U.S.) voluntary standards and EN (European) regulations as of October 1, 2012, for access, passage around, and emergency dismount:
 - **Treadmills**—a minimum of 0.5 m (19.7 in.) on each side of the treadmill and 2 m (78 in.) behind the machine.
 - **Cardio equipment other than treadmills**—a minimum of 0.5 m (19.7 in.) on at least one side, and 0.5 m (19.7 in.) behind or in front the machine.

Careful consideration should be given to the requirements of the Americans with Disabilities Act (ADA), US Code 28 CFR (see Section 305). ASTM standards are voluntary and may not reflect current industry standards. The actual area for access, passage around, and emergency dismount is the responsibility of the facility. The facility should consider the total space requirements for training on each unit, voluntary and industry standards, and any local, state, and federal regulations. Standards and regulations are subject to change at any time.

Important: *These spacing recommendations should be used when positioning equipment away from sources of heat, such as radiators, heat registers, and stoves. Avoid temperature extremes.*

- Keep equipment away from water and moisture. Avoid dropping anything on or spilling anything inside the equipment to prevent electric shock or damage to the electronics.
- When using the treadmill, always attach the safety clip to your clothing before beginning your workout. Failure to use the safety clip may pose a greater risk of injury in the event of a fall.
- Keep in mind that heart rate monitors are not medical devices. Various factors, including the user's movement, may affect the accuracy of the heart rate readings. The heart rate monitors are intended only as exercise aids in determining heart rate trends in general.
- Do not operate electrically powered equipment in damp or wet locations.
- Never operate this equipment if it has a damaged cord or plug, if it is not working properly, or if it has been dropped, damaged, or exposed to water. Call for service immediately if any of these conditions exist.

- Maintain the equipment to keep it in good working condition, as described in the *Maintenance* section of the owner's manual. Inspect the equipment for incorrect, worn, or loose components, and then correct, replace or tighten prior to use.
- If you plan to move the equipment, obtain help and use proper lifting techniques.
- Equipment Weight Restrictions: Do not use the treadmill if you weigh more than 400 pounds (180 kg). If you weigh more than 350 pounds (160 kg), do not run on the treadmill. For all other fitness equipment, the weight limit is 350 pounds (160 kg).
- Use the equipment only for its intended purpose as described in this manual. Do not use accessory attachments that are not recommended by Precor. Such attachments may cause injuries.
- Do not operate the equipment where aerosol (spray) products are being used or where oxygen is being administered.
- Do not use outdoors.
- Do not attempt to service the equipment yourself, except to follow the maintenance instructions in the owner's manual.
- Never drop or insert objects into any opening. Keep hands away from moving parts.
- Do not set anything on the stationary handrails, handlebars, control console, or covers. Place liquids, magazines, and books in the appropriate receptacles.
- Do not lean on or pull on the console at any time.



CAUTION: DO NOT remove the cover, or you may risk injury due to electric shock. Read the assembly and maintenance guide before operating. There are no user-serviceable parts inside. Contact Customer Support if the equipment needs servicing. For use with single phase AC power only.

Hazardous Materials and Proper Disposal

The batteries within self-powered equipment contain materials that are considered hazardous to the environment. Federal law requires proper disposal of these batteries.

If you plan to dispose of your equipment, contact Precor Commercial Products Customer Support for information regarding battery removal. Refer to *Obtaining Service*.

Product Recycling and Disposal

This equipment must be recycled or discarded according to applicable local and national regulations.

Product labels, in accordance with European Directive 2002/96/EC concerning waste electrical and electronic equipment (WEEE), determine the framework for the return and recycling of used equipment as applicable throughout the European Union. The WEEE label indicates that the product is not to be thrown away, but rather reclaimed upon end of life per this Directive.

In accordance with the European WEEE Directive, electrical and electronic equipment (EEE) is to be collected separately and to be reused, recycled, or recovered at end of life. Users of EEE with the WEEE label per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to customers for the return, recycling, and recovery of WEEE. Customer participation is important to minimize any potential effects of EEE on the environment and human health due to the potential presence of hazardous substances in EEE. For proper collection and treatment, refer to *Obtaining Service*.

Regulatory Notices for Cardiovascular Exercise Equipment

The regulatory information in this section applies to the exercise equipment and its control console.

Safety Approvals for Cardiovascular Equipment

Precor equipment has been tested and found to comply with the following applicable safety standards.

Cardiovascular Type Equipment:

- CAN/CSA, IEC, EN 60335-1 (Household and similar electrical appliances - Safety)
- EN 957 (Stationary training equipment, class S/B compliant equipment)

Radio Frequency Interference (RFI)

This Precor exercise equipment conforms to the following national standards defining acceptable limits for radio frequency interference (RFI).

Federal Communications Commission, Part 15

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a commercial installation. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the owner's manual instructions, can cause harmful interference to radio communications.

Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

WARNING Per FCC rules, changes or modifications not expressly approved by the manufacturer could void the user's authority to operate the equipment.

Industry Canada

This device complies with RSS-210:2007 of the Spectrum Management & Telecommunications Radio Standards Specification. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

ATTENTION: Haute Tension
Débranchez avant de réparer

European Applications

CE compliance is claimed to the following directives:

- 2004/108/EC EMC Directive
- 2006/95/EC LVD Directive
- 2002/95/EC RoHS Directive

Directive compliance has been verified to the following standards:

- EN 55022
- EN 55024
- EN 60335-1
- EN 60065 (P80 and PVS)

Electrical Recommendations: 120 V and 240 V Treadmills

Note: This is a recommendation only. NEC (National Electric Code) guidelines or local region electric codes must be followed.

You should have received a power cable that meets your local electrical code requirements along with the equipment. Precor treadmills must be connected to a 20 amp individual branch circuit that can be shared only with one PVS. If you need additional help with the power connections contact your Precor authorized dealer.

Important: An individual branch circuit provides a hot conductor and neutral conductor to a receptacle. The conductors must not be looped, "daisy-chained", or connected to any other conductors. The circuit must be grounded according to NEC guidelines or local region electric codes.

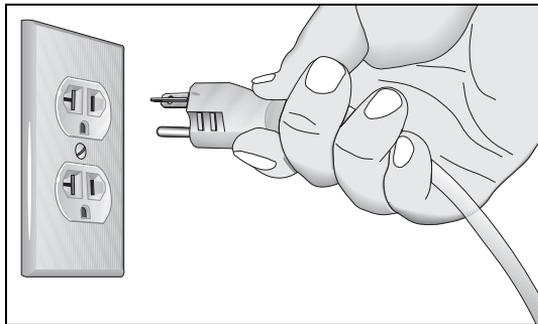


Figure 1: North American 120-volt, 20-amp power receptacle

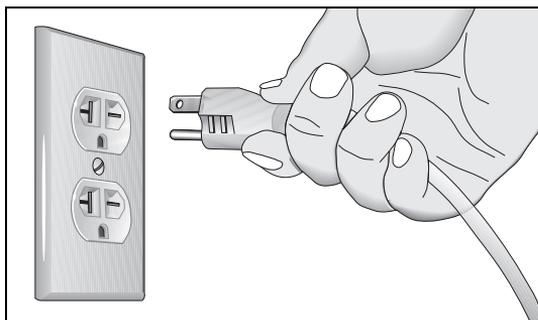


Figure 2: North American 240-volt, 20-amp power receptacle

Electrical Recommendations: All Equipment Excluding Treadmills

Note: This is a recommendation only. NEC (National Electric Code) guidelines or local region electric codes must be followed.

For equipment fitted with a P80 console or Personal Viewing System (PVS) screen a separate power connection is required. For a 20 amp branch circuit up to 10 screens can be connected. If the branch circuit has any other devices plugged into the circuit, then the number of screens must be reduced by the wattage of the other devices.

Note: The typical splitter power cords that have IEC-320 C13 and C14 plugs have a recommended maximum capacity of five screens.



Figure 3: IEC-320 C13 and C14 plugs

Obtaining Service

Do not attempt to service the equipment except for maintenance tasks. If any items are missing, contact your dealer. For more information regarding customer support numbers or a list of Precor authorized service centers, visit the Precor web site at <http://www.precor.com>.

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Getting Started

The P30 console offers administrators the ability to set default values that meet their specific needs. These settings include items like language, units of measure, and setting a maximum allowed workout time for each piece of equipment.

Activating the Console for Self-Powered Equipment

Precor equipment is either self-powered or externally powered using an optional power adapter. Self-powered equipment requires the user exercise to initialize the console. This section provides more detail about powering equipment.

Activating the Console for Self-Powered Equipment

On self-powered equipment, when a user starts exercising, the console initializes and displays the Welcome banner. A minimum rate of motion must be maintained for the Welcome banner to appear. The words PEDAL FASTER (or the equivalent message depending on the equipment type) appear in the display when the rate of motion drops below the minimum requirements.

The equipment saves its battery charge by moving into a shutdown mode. If the user does not maintain the minimum rate of motion, a 30-second shutdown process begins.

In this mode, the console displays a countdown indicator and ignores all keypresses. If no movement is detected or the rate of motion remains below the minimum, the indicator changes as the countdown continues.

Note: The user can resume exercising before the countdown period elapses and the workout will continue from the point at which it was paused.

Optional Use of the Power Adapter

An optional AC power adapter provides sustained power to the equipment. This adapter allows you to change settings without having to pedal the equipment. To purchase the power adapter, contact your dealer.

If you purchase the optional power adapter, you must also purchase the internal cable kit. The kit supplies the cable, bracket, and fasteners that connect the power adapter to the lower electronics board.

CAUTION: The internal cable kit must be installed by authorized service personnel. Do not attempt installation on your own as you could void the Precor Limited Warranty. For more information, refer to *Obtaining Service*.

Important: *If this equipment includes a P80 console, the optional power adapter and the internal cable kit must still be installed to provide continuous power to the base unit and support its internal battery.*

Once the internal cable kit is installed, you can plug the optional power adapter into the equipment. Plug the opposite end into the appropriate power source for your equipment (120 V or 240 V). Review the safety instructions found at the beginning of this manual before using the power adapter.

CAUTION: When the optional power adapter is in use, make sure that the power supply cord does not create a safety hazard. Keep it out of the way of traffic and moving parts. If the power supply cord or power conversion module is damaged, it must be replaced.

The control console functions differently when the power adapter is connected. Because the power adapter provides a constant source of power, a user can pause for brief periods without initiating shutdown procedures. When the pause time limit expires and the user has not resumed exercising, the console returns to the Welcome screen. The default pause time is 30 seconds for all fitness equipment. Refer to the manual for your control console for instructions on setting or changing the pause time limit.

Identifying Parts of the Console

The following figure provides information about the console keys. The number and actions of the console keys may differ slightly depending on the type of equipment.



Figure 4: P30 console keys

Table 1. Parts of the console

Number	Part Name	Details
1	Average Speed Pace Distance	Use the ▲ or ▼ arrows to change which item you want to display.
2	Calories	Displays the number of calories you have burned.
3	Heart Rate	Displays your heart rate.
4	Time Elapsed Time Remaining	Use the ▲ or ▼ arrows to change how the time is displayed.

Number	Part Name	Details
5	Upper Text Display	Scrolls information to guide the user.
6	<ul style="list-style-type: none"> • Muscle Monitor - EFX • Stride Length - AMT • Rate per Minute - Climber • <blank> - Bike, Treadmill 	<ul style="list-style-type: none"> • The Muscle Monitor displays the muscles used to perform that workout. • Stride Length describes the length of your steps during a workout. • Rate per Minute displays the number of meters, feet, or steps that a user has gained during a workout.
7	Lower Display	Displays graphical information about your workout progress.
8	Workouts	<p>Press to scroll through the available workouts in one of the following six groups:</p> <ul style="list-style-type: none"> • Manual • Heart Rate • Interval • Weight Loss • Variety • Performance • For details about the specific workouts available, refer to <i>Workouts</i>.
9	Quick Start	Press to begin exercising.

Number	Part Name	Details
10	Option	<ul style="list-style-type: none"> • Press to enter Goals, Language, Weight, Age, and Target Heart Rate information, or to select More Options. • Press More Metrics to view additional metric information. <p>Metrics:</p> <ul style="list-style-type: none"> • Percent Complete • Time in Zone • Segment Time Remaining • Average Speed • Pace - Treadmill only • Calories per Minute • Calories per Hour • WATTS • METS • Target HR • Average HR • Elevations - Treadmill and climber only • Stride Length - AMT only • Show All • OFF
11	Back	Returns user to the previous screen.
12	Pause	<p>For Treadmills: Pauses treadmill during a workout.</p> <p>For Self-powered Equipment: Functions as a reset key. Pressing it stops the workout program and displays the workout summary.</p>
13	OK and Up/Down arrows	Use to navigate options and settings.

Number	Part Name	Details
14	Speed or Intensity Indicator	AMT, AMT with Open Stride™, bike, treadmill, EFX (single), and EFX (dual)
15	Incline or Resistance Indicator	Treadmill, EFX (dual), climber, and AMT with Open Stride™
16	Number pad	Use to enter numerical information such as age, weight, channel numbers, and passwords. Press Clear to delete the numbers entered. Press Enter after you have entered numbers on this number pad.

Setting Up the Console

Use the System mode to configure settings in ways that benefit your users and your facility. The System menu is visible only to administrators and registered service technicians. Changes made to these settings are saved to the fitness equipment.

The System Settings categories are:

- Club Settings
- Informational Display

System Settings

System Setting features remain hidden from club patrons and can only be accessed using special keypresses. To view the System Settings, the equipment must be in the Welcome state and display the Welcome banner. To access the Welcome banner, you must power the equipment. For self-powered equipment, use the optional power adapter, otherwise you will have to maintain the minimum rate of motion. For more information on self-powered equipment, refer to *Activating the Console for Self-Powered Equipment*.

The equipment is in the Welcome state when it is on, but not actually in use. This means that there is no exercise session, data entry, or diagnostic operation in progress.

When the equipment is in the Welcome state:

- **PRECOR** scrolls on the lower text display. **SELECT A WORKOUT OR PRESS QUICKSTART TO BEGIN** scrolls in the upper text display.
- The heart rate signal is the only segment activated.
- On the treadmill, the belt is not moving and the lift motor is off.

Note: On self-powered equipment, the console initializes when you begin working out. You must maintain a minimum rate of motion for the Welcome banner to appear.

The changes made in System Setting modes become the default settings when the display resets to the Welcome banner.

CAUTION: If you change the Unit of Measure display on the treadmill, check the speed setting to verify that it is correct.

To view the Club Parameters settings:

1. At the Welcome banner, press **Pause**.



2. Press the following number keys in sequence to enter the password:

5 6 5 1 5 6 5

3. Press **OK**.

The Set Club Parameters banner appears.

Table 2. Navigational keys for the system setting modes

Key	Function
▲ or ▼	Navigates the settings menu
OK	Selects a menu setting
BACK	Returns to the previous menu level without saving changes
PAUSE	Exits the System Settings mode and returns to the Welcome banner

Setting Club Parameter Values

Use this information to customize the equipment for your setting.

Safety Code (Treadmill only)

Value Range: Enabled or Disabled

(Default: Disabled)

When the equipment is shipped from the factory, the safety code protection feature is disabled. If you enable the safety code, your users will need to enter a four digit number to begin their exercise session and start the running belt. The code is **1 2 3 4**.

Select Language (All Equipment)

Value Range: English, Deutsch, Espanol, Francais, Netherlands, Portugues, Rucckijj, and Italiano

(Default: English)

Select your preferred language for the console display.

Note: Programming prompts are not affected by language selection. The prompts in this section continue to appear in English.

Set Units (All Equipment)

Value Range: U.S. or Metric

(Default: U.S.)

The equipment can display measurements in either Metric or U.S. Standard.

Important: *If you change the Unit of Measure on a treadmill, be sure to check the speed setting to verify that it is correct.*

Set Max Workout Time (All Equipment)

Value Range: 1 to 240 minutes

(Default: 60 minutes)

You can set a maximum workout time per session. Choose a time limit between 1 and 240 minutes, or select **No Limit** if you do not want to set a time limit. For example, if you set the time limit to 20 minutes, users can only enter a workout time between 1 and 20 minutes.

Select **No Limit** if you do not want to set a time limit.

Note: The Military Performance Programs will not complete if the maximum exercise time limit is less than 40 minutes. Set the maximum time to 40 minutes or more if you have enabled these performance programs.

Set Max Pause Time (All Equipment)

Value Range: 1 to 120 seconds

(Default: 120 seconds)

This setting limits how long equipment remains in a paused banner during a workout before it resets.

Note: The optional power adapter must be connected on self-powered equipment to establish a definitive pause time limit. If the optional power adapter is not attached and the rate of motion drops below the minimum requirements, the equipment begins its 30-second shutdown, effectively eliminating pause mode.

Set Cool Down Time (All Equipment)

Value Range: 0 to 5 minutes

(Default: 5 minutes)

Select the maximum amount of time the equipment remains in the cool down mode. The cool down time is the period of time following the completion of a program when the user exercises at a reduced work rate.

Creating a Custom Workout

Value Range: ON or OFF

(Default Value: OFF)

Create a customized program for your workout.

Note: This option is not available on all equipment.

To create a custom program:

1. At the **SET CUSTOM PROGRAM** prompt, press **OK**.
The program profile appears in the display and a blinking column indicates your starting point.
2. Press the down arrow key on the navigational keypad to select the column you want to change.
3. To change the height of the column, refer to the following table.

Table 3. Custom Program keys

Equipment	Key Name	Description
Treadmill	INCLINE	Changes the column height and affects the Custom Program incline.
EFX (835 only)	INCLINE	Changes the column height and affects the Custom Program ramp incline.
Bike	RESISTANCE	Changes the column height and affects the Custom Program pedal resistance.
Climber	RESISTANCE	Changes the height of the column and affects the Custom Program step resistance.

4. When you have set the column height, press the down arrow key on the navigational keypad to move to the next column. You can press the up arrow key to return to previous columns.
5. Continue adjusting the profile for each column.
Note: Two custom programs are available on the treadmill. Some Precor products contain only one custom program. The prompt indicates which one you have accessed. To select a second custom program (treadmill only), press the down arrow key on the navigational keypad, before pressing **OK** in step 6.
The Set Custom Program 2 default value is **Disabled**.
6. When you have finished creating your program, press **OK** to save the program profile, and return to the Welcome banner. Press **BACK**, to exit this setting without saving your changes to the custom profile.

Set Speed Limit (Treadmill only)

Value Range: 0.5–16 mph (0.8–25.4 kph)

(Default value: 12 mph or 20 kph)

This setting limits how fast the running belt moves and, consequently, the number of speed settings that are available to the user. Use it to set the maximum speed that a user can enter when using the equipment.

The speed is displayed in miles per hour (mph) or kilometers per hour (kph) depending upon the units of measure (U.S. Standard or Metric) selected earlier.

Set Incline Limit (Treadmill only)

Value Range: Full grade range of equipment

(Default value: Maximum grade possible)

Set the maximum percent incline that a user can enter when using the equipment.

Hidden Programs (Treadmill only)

Value Range: Show Programs or Hide Programs

(Default: Hide Programs)

When set to **Show Programs**, all Performance Programs are available to a user through the PERFORMANCE key. These programs are: Gerkin Fitness Test, USAF PRT, NAVY PRT, ARMY PFT, USMC PFT, and Federal Law Enforcement PEB.

If set to **HIDE PROGRAMS**, when the user presses **PERFORMANCE**, the message **WORKOUT NOT AVAILABLE** will scroll in the upper text display.

Set Resistance Range (Bike only)

Value Range: High, Medium, or Low

(Default: High)

You can set a low, medium, or high base resistance on the recumbent or upright bikes. There are 25 levels of resistance within each base setting, but the base setting affects the overall resistance range. The following ranges are available:

- High: Provides full resistance range.
- Medium: Provides approximately two thirds of the resistance that is available within the high group setting.
- Low: Provides approximately one third of the resistance that is available within the high group setting.

Set Crossramp Auto Level (EFX Dual only)

Value Range: 0 to 20

(Default: 10)

Use this setting to choose a specific ramp incline so that the EFX automatically returns to that incline at the end of a workout session.

Viewing the Informational Displays

Information Display settings are values that provide you with information about the equipment. Types of information contained in this setting group include, an event log, software and equipment serial numbers, and usage information.

To view the System settings:

1. At the Welcome banner, press **Pause**.



2. Press the following number keys in sequence to enter the password:

6 5

3. Press **Enter**.

Use the following table to set up customized Informational Display values.

Table 4. Informational Displays values

Product	Value	Information provided
All	ODOMETER	<p>The odometer value correlates to the type of equipment and the standard of units, U.S. or Metric, selected in the programs.</p> <ul style="list-style-type: none"> • Treadmill and AMT: Displays the number of cumulative miles or kilometers logged to date. In addition, the AMT displays the number of vertical strides. • EFX: Displays the number of total strides logged to date. • Bike: Displays the number of total revolutions logged to date. • Climber: Displays the number of floors climbed.

Product	Value	Information provided
AMT	BELT USAGE	<ul style="list-style-type: none"> • Belt Stride Count: Tracks the number of strides on equipment. • Stride Count Reset: Reset increases by one each time a reset is performed. • Odometer at Last Reset: Records the odometer reading at the time the belt was changed. The equipment odometer continues to count forward after the belt change.
All	HOUR METER	<ul style="list-style-type: none"> • Displays the number of hours that the equipment has been in use. • The equipment tracks the elapsed minutes, but the value that appears is truncated to the nearest full hour.
Treadmill	BELT RATING	<p>Number from 0 through 10, indicating the condition of the treadmill belt. If the current rating is 0 or 1, the belt needs to be replaced.</p> <p>Note: If you have just replaced the treadmill belt, press and hold the Quick Start key while the Belt Rating is visible to reset the Belt Rating to 10.</p>
All	UPPER BOOT SW PART NUMBER	Upper board application software part number and version
All	UPPER BASE SW PART NUMBER	Upper base application software version
All	LOWER BASE SW PART NUMBER	Lower application software version
All	METRICS BOARD	Software number on the Metrics Board
AMT	STRIDE DIAL SW PART NUMBER	Stride Dial software number

Product	Value	Information provided
All	SERIAL NUMBER	Used to determine exact model and type of equipment
All	USAGE LOG	<ul style="list-style-type: none"> The number of times each program has been used and displays the associated cumulative minutes. Helpful in determining user preferences in program selection.
All	EVENT LOG	Displays any event codes that may have been detected by the software. For more information, refer to <i>Event Log</i> .

Event Log

This log holds a maximum of 30 events. After the log reaches 30 events, older events are erased to make room for newer ones. To clear an event from the log, press and hold the **Quick Start** key while the event is displayed.

The event log (sometimes referred to as an error log) contains the following information:

- Event number
- Odometer value when the event occurred
- Hour meter value at the time the event occurred
- Current drawn by the motor when the event occurred (treadmill only)

The following table contains a list of events detectable by the software.

Table 5. Event log numbers and descriptions

Event Number	Description of Event
00	Upper PCA memory location event
02	RAM location event
03	EEPROM checksum event
05	Depressed key at power up
09	Lower PCA memory test event
10	Line Frequency out of acceptable range
11	Watchdog (Upper PCA) low voltage power
12	Watchdog (Lower PCA) low voltage power
13	Fan at incorrect speed (version 1 treadmills)
14	Fan fail (Lower PCA)
15	AC input voltage too high
16	AC input voltage too low
17	Dynamic break resistor thermal trip (treadmill only)
18	Dynamic break resistor thermal switch open (treadmill only)
19	Power factor corrector malfunction (treadmill only)
20	Motor will not start, or no motor movement was detected (treadmills only); too many maximum power requests in one second (other equipment)
21	Too many maximum consecutive power requests
22	No motor pulses at start up
23	Motor pulses missing after start up
24	Reduce speed requested, speed is not reducing
25	Lower drive hardware error (treadmill only)
26	Motor pulse width incorrect
27	Too much drive motor current
28	Temperature too high
29	Excessive AC input current

Event Number	Description of Event
30	Communications event lower board to upper board
31	Incorrect Communications event upper board to lower board
32	Communication event upper board to lower board
33	Incorrect communications event lower board to upper board
35	Excessive AC input current (instantaneous; treadmill only)
36	Excessive AC input current (sustained / circuit breaker trip protection; treadmill only)
37	E-STOP error (treadmill only)
40	Lift motion not detected
42	Lift position value out of range
43	Zero switch not found
44	Un-commanded lift motion
45	Lift going in the wrong direction
50	Too much brake (magnet) current
53	Cannot read target, cannot find home switch
54	Target pulses lost during operation
55	Brake home switch activated unexpectedly
62	Vertical sensor failure (AMT only)
70	Belt replacement, lower control board not read (AMT only)
71	Belt replacement, new lower control board (AMT only)
72	Belt replacement, lower control board version unknown (AMT only)
73	Belt replacement, lower control board record bad (AMT only)
74	Belt replacement, lower control board refurbished console (AMT only)
75	Belt replacement, refurbished lower control board (AMT only)
76	Belt replacement, console stride count is less than lower control board (AMT only)
77	Belt replacement, console stride count is greater than lower control board (AMT only)

Event Number	Description of Event
78	Belt replacement warning (AMT only)
79	Belt replacement required (AMT only)
80	Phase A or B missing (incline control; treadmill only)
81	Phase C missing (incline control; treadmill only)
82	Phase A or B missing (speed control; treadmill only)
83	Phase C missing (speed control; treadmill only)
85	No dynamic break resistor detected, or dynamic break resistor is detected as an open circuit, at startup time (treadmill only)
86	Old console detected on new equipment (treadmill only)
87	New console installed on older equipment (treadmill only)
88	Motor temperature too high (treadmill only)

User ID Entry with CSAFE Equipment

This equipment is fully compatible with CSAFE protocols. When the equipment is connected to a CSAFE master device, the user is prompted to press ENTER and begin an identification process. The user ID is displayed as five zeros and indicates the starting point. The following table describes key functions while in CSAFE mode.

Table 6. CSAFE access keys

Keys	Function
Number Keypad	Use the number keys to enter a user ID. Once you have entered the user ID number, press OK to submit the user ID.
CLEAR	Erases individual numbers in the user ID from right to left.
OK	Submits the user ID. Note: User ID entry is bypassed when the user enters five zeros. No workout statistics are recorded.
PAUSE	Resets to the Welcome banner.

A message appears on the display and indicates when the user ID is accepted by the CSAFE master device. Once program selection is complete, the user can begin exercising.

Introducing Users to the P30 Console

CAUTION: Before beginning any fitness program, see your physician for a thorough physical examination. Seek advice from your physician to learn the target heart rate appropriate for your fitness level.

The P30 console offers an easy-to-follow display and multiple programs to help people meet their exercise needs.

Important: Please review the following sections in this guide with your users before allowing them to use the fitness equipment:

- *Important Safety Instructions*
- *Getting Started*
- *Using the Safety Clip (for treadmill only)*

Using the Touch Heart Rate Feature

Note: Touch heart rate performance may vary based on your physiology, fitness level, age, and other factors. You may experience an erratic readout if your hands are dry, dirty, or oily, or if the skin on your palms is especially thick. Wearing hand lotion can also cause an erratic readout. In addition, make sure that the sensors are clean to ensure proper contact can be maintained.

To use the touch heart rate feature, place the palm of your hands directly on the metal heart rate sensors on the equipment's handlebars. To ensure an accurate heart rate readout, make sure you follow these tips:

- Both hands must grip the sensors for your heart rate to register.
- It takes a number of consecutive heartbeats (15-20 seconds) for your heart rate to register.
- When gripping the sensors, do not grip tightly. Keep a loose, cupping hold. Holding the grips tightly can affect the reading.
- As you work out, your perspiration will help transmit your heart rate signal. If you have difficulty using the handheld grips to determine your heart rate, try the sensors again later in the workout to see if you can obtain a heart rate signal.
- If the touch heart rate feature does not work for you, Precor recommends that you use a chest transmitter strap.

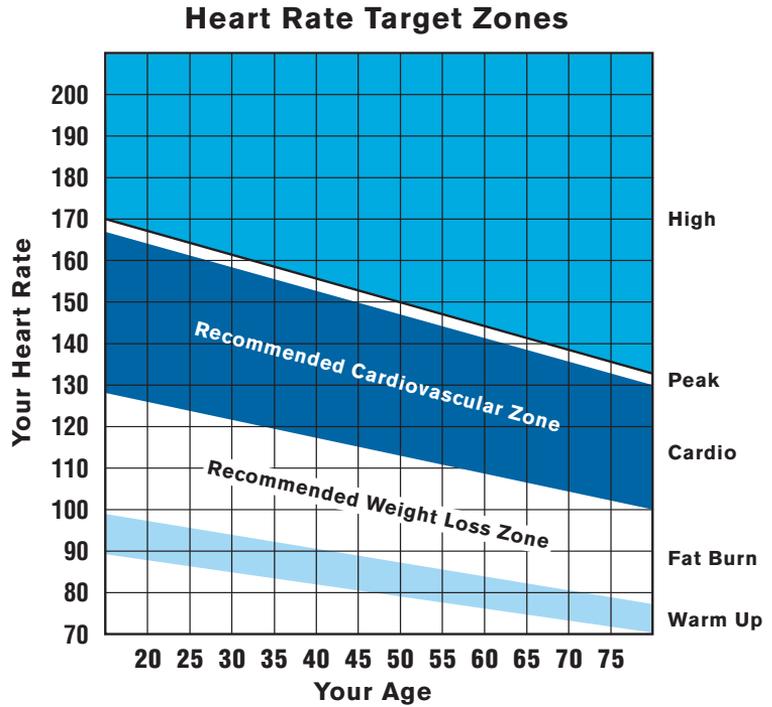


Figure 5: Heart rate target zones

CAUTION: Your heart rate should never exceed 85% of your maximum aerobic heart rate. You can calculate your maximum heart rate using the following formula:

$$\text{Maximum heart rate} = 207 - (\text{your age} \times 0.67)$$

Using a Chest Strap Transmitter

WARNING Signals used by the chest strap transmitter (or heart rate strap) may interfere with pacemakers or other implanted devices. Consult your physician and the manufacturers of your chest strap transmitter and implanted device before using a chest strap transmitter.

Wearing a chest strap transmitter during your workout provides steady heart rate information. For the equipment to detect your heart rate, you must grip the touch heart rate sensors or wear a chest strap transmitter while exercising. In the presence of both touch and wireless data, the touch data takes precedence and will display.

Note: To receive an accurate reading, the strap needs to be in direct contact with the skin on the lower sternum (just below the bust line for women).

To use a chest strap transmitter:

1. Carefully dampen the back of the strap with tap water.
Important: Do not use deionized water. It does not have the proper minerals and salts to conduct electrical impulses.
2. Adjust the strap and fasten it around your chest. The strap should feel snug, not restrictive.
3. Make sure that the chest strap is right-side-up, lies horizontally across, and is centered in the middle of your chest.
4. Test the chest strap placement by checking the heart rate function on the equipment. If a heart rate is registering, your chest strap placement is correct. If the equipment does not register a heart rate, readjust the strap and recheck the heart rate function.

Using the Treadmill Safety Clip

The treadmill is equipped with three different stop functions, which behave as follows:

<i>If the user ...</i>	<i>Then the treadmill belt ...</i>	<i>And the console ...</i>
<p>Pulls on the lanyard attached to the safety clip and trips the restart switch</p> <p>1</p>	<p>Slows to a stop</p>	<p>Shows the words PUSH THE RESET SWITCH. On some console models, an arrow points toward the Restart switch.</p>
<p>Presses down on the red STOP button</p> <p>2</p>	<p>Slows to a stop</p>	<p>Shows that the exercise workout is paused.</p>
<p>Steps off of the running belt for a preset amount of time</p>	<p>Slows to a stop</p>	<p>Shows that the exercise workout is paused.</p>

The restart switch and the red **STOP** button are located just below the console, as shown in the following figure. When the switch is tripped, the button pops up. The treadmill does not operate until the button is returned to its normal position.



Figure 6: Restart switch

Instruct users on how important it is to use the safety clip while exercising on the treadmill, and demonstrate how they should attach it to their clothing near the waistline.

If the restart switch trips during exercise, perform the following steps:

1. Reattach the safety clip if necessary.
2. Press the restart switch down until it clicks, returning it to its normal position.

Note: If the restart switch trips, all information about the current workout is deleted.

3. Start the workout from the beginning, reducing the time as needed to account for the amount of exercise that has been completed.

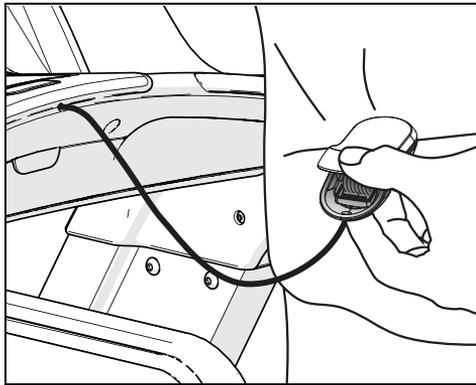


Figure 7: Attaching the safety clip

Tip: The small, flexible tab underneath the restart switch is designed for storage of the safety clip. When the treadmill is not in use, attach the safety clip to the tab as shown in the following figure.

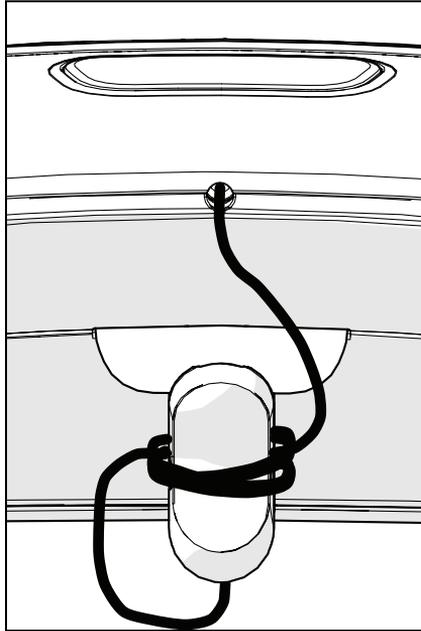


Figure 8: Safety clip storage

Treadmill Auto Stop™ (Automatic Stop) Function

Important: *The default setting for this feature is ON. An administrator can turn off this feature in the System Settings; however, Precor recommends it remain ON.*

The Auto Stop™ (Automatic Stop) feature is designed to bring the treadmill to a gradual stop when it is not in use. This might occur if a user steps off the treadmill before the end of a workout and leaves the treadmill running.

Sixty seconds after a treadmill workout starts or resumes, the equipment begins Auto Stop monitoring. If a user is detected, then no message appears, and the selected workout continues.

If no user is detected after an additional 30 seconds, the console displays the message **NO USER DETECTED, STOPPING IN 10 SECONDS** as notification of the pending stop. During the display of this message, a ten second countdown begins. If a user does not override the countdown, the belt comes to a gradual stop after the countdown is complete.

Note: Users weighing more than 50 pounds (22.7 kg) are detected within the speed and position limits of the feature. Users weighing less than 50 pounds (22.7 kg) may not be detected depending on their speed and location. Always be aware of the console's instructions and follow them for proper operation.

Starting a Workout

CAUTION: If you are using a treadmill, be sure to attach the security clip to your clothing before starting your workout.

The equipment is in the Welcome state when the words **SELECT A WORKOUT OR PRESS QUICKSTART TO BEGIN** scroll across the scrolling upper text display and **PRECOR** scrolls on the lower text display.

If the equipment is connected to CSAFE, the words **SELECT A WORKOUT, PRESS QUICKSTART, OR ENTER TO BEGIN** scroll across the upper text display.

If anything else appears on the screen, press **Pause** to display the Welcome banner.

From this screen, there are two ways to begin a workout:

- Press **Quick Start™**.
This action launches the Manual program. Calculations, such as calories used, are based on a 150-lb (68 kg), 35-year old individual. You can complete a workout using this program with default values, or you can change workout settings.
- Press one of the preset workout keys.

When a user reaches the club time limit during a workout, the workout limit in minutes appears before the words **CLUB TIME LIMIT REACHED, WORKOUT ENDING**, appear in the upper text display.

Starting a Preset Programmed Workout

Preset workouts are a great way to tailor your workouts to your fitness goals, stay challenged, and add variety to your sessions. These workouts are arranged in the following groups:

- Manual
- Heart Rate
- Interval
- Weight Loss (Fat Burner on climbers)
- Variety
- Performance

The front panel of the console contains one selection key for each of these workout groups. To see the workouts in each group, press the key for that group repeatedly. The name of each workout appears on the console as you scroll through the group.

Setting Options

Goal, Language, and Unit options can be set before you begin a workout. Once you begin a workout or press Quick Start, you can also enter Age and Weight, and a Target Heart Rate goal.

Note: After setting personal options, select a workout and begin exercising or your options will revert to the default values.

To choose a workout goal before you begin exercising:

1. From the Welcome banner, press **OPTION**.
Goal is the first option.
2. To choose the Goal option, press **OK**.
Goal options are Time, Distance, and Calories.
3. Use the Up and Down arrows or keypad to increase or decrease your time, distance, or calorie goal.
4. Once you have entered a goal, press **OK**.
5. To continue to the next option category, press **OPTION** again.

To choose a language setting before you begin exercising:

1. From the Welcome banner, press **OPTION**.
2. Press **OPTION** again to choose the Language option, and press **OK**.
3. Use the Up and Down arrows to navigate the list of available languages. To select a language, press **OK**.
Language choices are: English, Deutsch, Espanol, Francais, Nederlands, Portugues, Rucckijj, and Italiano.
4. To continue to the next option category, press the Up or Down arrows.

To choose a unit of measure before you begin exercising:

1. From the Welcome banner, press **OPTION**.
2. Press **OPTION** twice to go to **UNITS**.
3. Use the Up and Down arrows to select a unit of measure.
4. Once you have selected a unit of measure, press **OK**.

Setting Options after You Begin a Workout

Once you begin a Quick Start workout or choose a Workout, you can enter your Weight and Age, and a Target Heart Rate goal. The Language and Units settings are also available.

To enter your Age and Weight during a workout:

1. Press **OPTION**.
2. Weight/Age is the first option. To choose this option, press **OK**.
3. Use the Up and Down arrows to increase or decrease your weight.
4. Once you have selected your weight, press **OK**.
5. Repeat steps 1 - 4 to enter your age.
6. To continue to the next option category, press the Up or Down arrows.
The Target Heart Rate option appears.
7. Enter a target heart rate goal, and press **OK**.
At this time, you can set Units and Language if you have not selected these options prior to beginning your workout.

Pausing and Resuming an Exercise Session

When you interrupt a workout, the equipment responds in one of two ways, depending on how it is powered.

Paused (Externally Powered Equipment)

When the session is paused, the belt speed is slowly reduced to zero, or the resistance is slowly reduced to the minimum. The lift motor is turned off leaving the incline or crossramp at its current position. Data entry is canceled.

When you press **Pause** on all non-treadmill equipment, it displays the summary screen with your workout metrics. After displaying the summary, it returns to the Welcome screen.

Pending Shutdown (Self-Powered Equipment)

On self-powered machines, the paused state is equivalent to the pending shutdown state. When you stop working out, the equipment begins a 30 second countdown.

The accumulated metrics (e.g., time, strides, distance, calories) hold their current values and do not change. Data entry may not be started.

To restart the program, begin working out again. The resistance is reset to what it was when the program was paused.

If the equipment remains inactive for more than 30 seconds, the power is lost and the equipment bypasses the workout summary screen.

Ending a Session

Cooling down is an important aspect of your workout because it helps reduce muscle stiffness and soreness by transporting excess lactic acid out of the working muscles. In addition, a three to five minute cool down allows your heart rate to return to its normal, resting state.

At the end of your workout, a Summary screen displays your average heart rate during your workout and your accumulated workout metrics.

If you performed a fitness test exercise program, an initial message presents a fitness score.

The next two messages display the user's average and maximum heart rate during the session. These messages are only displayed if heart rate data was acquired during the session, i.e., a valid heart rate number was displayed at least once during the session.

The summary state times out in two minutes, causing a return to the Welcome banner. If the machine is in a CSAFE Finished state then the summary state must last for at least the CSAFE timeout value, typically 10 seconds or less. If it has not lasted that long, then before returning to the Welcome banner, the word **RESETTING** appears until the CSAFE finished state ends.

Three different types of metrics are captured during a workout.

Controlled Metrics can be set and changed. They include:

- Resistance Level (AMT, EFX, bike)
- Speed (treadmill)
- Incline (treadmill)
- Steps/Minute (climber)

Current Performance Metrics describe the intensity of a workout in real time. They include:

- Calories/Minute, Calories/Hour
- Heart Rate
- Speed (treadmill, bike)
- Revolutions/Minute (bike)
- Strides/Minute (AMT, EFX)

Accumulated Metrics describe the overall performance throughout the entire exercise session. They include:

- Time:
 - Count-down Mode
 - Count-up Mode
- Calories
- Distance:
 - Average Strides/Minute (AMT, EFX)
 - Average Speed (treadmill, bike)
 - Floors (climber)

Workouts

Your fitness equipment includes a wide selection of workouts that are carefully designed to make sure you get the best results out of every workout.

The human body is extremely efficient. If it makes the same motion regularly over many days or weeks, it learns to make that motion with less and less effort. This process, called *muscle adaptation*, has one drawback—the longer you stick to the same workout, the less good that workout does you.

To prevent muscle adaptation from setting in as you work out, try different kinds of workouts on different days. By keeping your muscles guessing, you'll keep your energy use up, promoting faster weight loss and better conditioning.

The workouts in the following table are available on units equipped with the P30 console.

Table 7. P30 Console Workouts

Console Key	Workout	AMT	EFX 835	EFX 833	Treadmill	Bike	Climber
Weight Loss	Weight Loss / Fat Burner	✓	✓	✓		✓	✓
	Aerobic Workouts				✓		✓
Heart Rate	Basic Heart Rate Control (HRC)	✓	✓	✓	✓	✓	✓
	Custom Weight Loss HRC				✓		
	Weight Loss HRC				✓		

Console Key	Workout	AMT	EFX 835	EFX 833	Treadmill	Bike	Climber
Performance	Track				✓		
	5K				✓		
	Hill Climb		✓			✓	
	Cross Training Workouts		✓	✓			
	1-2 Interval	✓					
	Watts Target					✓	
	Steady Climb						✓
	Pyramid						✓
	Fitness Tests		✓	✓	✓	✓	✓
Variety	Random	✓	✓	✓	✓	✓	✓
	Cross Country Workouts		✓		✓	✓	
	Gluteal Workouts		✓	✓	✓		
	Twin Peaks						✓
	Rolling Hills						✓
	Custom Workouts		✓		✓	✓	✓

Console Key	Workout	AMT	EFX 835	EFX 833	Treadmill	Bike	Climber
Interval	1-1, 1-2, and 1-3 Interval	✓	✓	✓	✓	✓	✓
	Custom Interval	✓	✓	✓	✓	✓	✓
	Total Body Interval		✓				
	Speed Bumps						✓
	City Steps						✓
Manual	Manual	✓	✓	✓	✓	✓	✓

The following listing describes these workouts.

Weight Loss Key

Pressing the **Weight Loss** key scrolls through the workouts that are designed to encourage weight loss and aerobic conditioning.

Weight Loss

The American College of Sports Medicine® recommends that adults get at least 30–60 minutes of moderately intense exercise five days a week. The Weight Loss workout provides a structured and time-based aerobic challenge designed to help you reverse or prevent weight gain.

The total time for this workout is fixed at 28 minutes. It consists of alternating four-minute work and rest intervals. During the work intervals, you can change the resistance at any time.

Training tip: For best results, wear a heart rate monitor and maintain a target heart rate that is between 50% and 70% of your maximum heart rate.

Note: This program is called Fat Burner on climbers.

Aerobic Workouts

Aerobic workouts are designed to keep your oxygen consumption as high as possible, which improves your fitness over time. Benefits of aerobic conditioning include greater heart and lung capacity, stress management, and an overall sense of vitality.

Training tip: For the most effective cardiovascular workout, avoid holding on to the handrails.

Heart Rate Key

Pressing the Heart Rate key repeatedly scrolls through the heart rate controlled (HRC) workouts available on the equipment. To use these workouts, you must either wear a chest strap sensor (recommended) or maintain contact with the handheld sensor grips throughout your workout.

Note: You cannot switch to these workouts during an exercise session.

Heart Rate / Basic HRC

This workout monitors your heart rate to guide you through a moderate intensity program that is optimal for aerobic conditioning.

During the workout, your target heart rate is based on the following calculation:

Target heart rate = 70% × (207 - (0.67 × your age))

The equipment adjusts intensity settings to maintain your target heart rate while you work out.

When a heart rate signal is not received, the metrics displays remain blank. If this happens, recheck your hand grip on the handheld sensors or the placement of your chest strap.

Training tip: This program offers a coaching benefit for new and returning users who are learning how to maintain a moderate, steady exertion level throughout their workouts.

Custom Weight Loss HRC

This workout is similar to the Basic HRC workout. However, at the beginning of the Custom Weight Loss HRC workout, the equipment asks you to enter the active and recovery heart rates you want to maintain. As the workout progresses, the equipment adjusts incline levels to keep your heart rate between the active and recovery boundaries you have specified. You can adjust your walking or running speed at any time.

Note: This workout is 28 minutes long, and its duration cannot be adjusted. It is also available through the **Weight Loss** key.

Training tip: By selecting your own heart rate range for your unique training goals, you can challenge your fitness within an effective and safe workout zone.

Weight Loss HRC

In this workout, the speed and incline settings adjust automatically to encourage weight loss and improve endurance. You can adjust the duration of this workout between 15 minutes and the maximum workout duration allowed by the fitness facility.

Note: This workout is also available through the **Weight Loss** key.

Training tip: Participating in a focused workout for at least 15 minutes per day can increase your metabolism and boost your endurance.

Performance Key

Press the **Performance** key repeatedly to scroll through the available workouts that condition and test the body's muscular and aerobic performance.

Note: Operators may choose to hide Performance workouts if they feel that some of the options may be too strenuous for their customers. If such workouts are suppressed and are the only workouts available through the Performance key, pressing this key causes the message **WORKOUT NOT AVAILABLE** to scroll in the upper text display. To reveal the hidden workouts, change the Hidden Programs setting to **Show Programs** (refer to *System Settings*).

Track

This workout is largely identical to the Manual workout; there are no preset intensity levels, so you can adjust the levels as you work out. However, in place of the normal intensity graph, a diagram depicting an oval running track appears on the display. A blinking LED shows where you are in your current lap, and a counter in the center of the oval shows the number of the lap you are currently completing. One lap is equal to 440 yards (400 meters).

Training tip: Press the **OPTION** key and use the **SEGMENT TIME REMAINING** counter to display the amount of time remaining in the present lap, based on your current speed.

5K

As its name implies, this workout simulates a five-kilometer (3.1-mile) run or walk. The workout begins at a preprogrammed incline, but you can change the incline or speed at any time.

Training tip: If you want to reduce your total time for this workout, start out with a benchmarking session to establish your "race time." Repeat the 5K workout every month or two to evaluate your progress.

Hill Climb

This workout simulates a walk, run, or ride up a long grade and down a shorter one. It engages a wide range of muscle groups by adjusting the resistance, CrossRamp, or both to deliver a hill climbing experience. You can change these settings at any time, and your changes will affect the intensity of the rest of your workout.

Note: On the EFX, the console prompts you to pedal backward during part of the workout.

Training tip: Incorporating hill climb workouts into your regular cardio schedule will keep your workouts varied and help build lower body muscle strength.

Cross Training Workouts

This workout delivers true training variety and muscular engagement by adjusting the resistance and incline continuously to simulate the dynamic terrain of an outdoor run.

The CrossRamp setting is preprogrammed in each of these workouts, but you can change it or the resistance setting at any time. Your changes are applied to the levels for the remainder of your workout, and the columns in the workout profile show the changed CrossRamp levels.

Training tip: Advanced users can engage their core stabilizer muscles more thoroughly by taking their hands off the handlebars throughout the workout.

1-2 Interval

This workout is available through the Performance key on the AMT only. It is the same 1-2 Interval workout that is available through the Interval key on other equipment (refer to *1-1, 1-2, and 1-3 Interval*).

Watts Target

This workout holds the exerciser accountable for maintaining a constant power output throughout the training session. The bike will vary resistance as needed to keep the power level constant as you progress through your workout. At the beginning of the workout, the resistance level is set to 1, but it increases until you are working out at a steady level of 50 watts. You can use the resistance control to adjust this target in increments of 10 watts.

Note: You can set your target power level to any 10-watt value between 30 watts and 400 watts.

Once you have reached this level, the resistance adjusts to compensate for the speed at which you are pedaling—the faster you pedal, the lower the resistance level falls.

Training tip: Set this program at a light power level the day after an intense exercise bout to promote recovery and avoid overtraining.

Steady Climb

The Steady Climb program slowly increases the step rate until it culminates at the end of the program. You can override the settings for each column. The changes also raise or lower the columns on the remaining portion of the program profile.

Training tip: Avoid leaning on the handlebars to offload your body weight, and maintain proper posture to increase your caloric burn.

Pyramid

The Pyramid workout slowly increases the step rate to a peak and then slowly decreases back to a slower rate. As the step rate increases, resistance is decreased and then increases as the step rate decreases. Any increase or decrease made in one workout segment will increase or decrease all remaining segments by the same amount.

Training tip: To get the most out of your workout, complete as wide a range of motion as possible in each step. However, do not allow the pedal to hit the top or bottom of the range.

Fitness Tests

Fitness tests evaluate your body's overall fitness in terms of its aerobic capacity. During the warmup stage of the test, you can adjust your starting resistance settings. After that, you complete a series of stages of increasing intensity. Based on your progress through these stages and the changes in your heart rate as you complete them, the equipment calculates your fitness score at the end of the test.

On treadmills, the Gerkin Fitness Test compares your fitness level with the official fitness standards of the International Association of Firefighters (IAFF). This test is written using the Gerkin Protocol, which is the basis for the official IAFF fitness test and part of their Wellness and Fitness Initiative.

The equipment ends the test prematurely if any of the following things happen:

- The equipment cannot detect your heartbeat.
- Your heart rate exceeds 85% of your maximum safe rate for 15 seconds or more.
- Your heart rate changes too quickly.
- You stop the test yourself (by pressing the STOP switch or pulling on the safety clip lanyard on a treadmill, or by coming to a stop on an EFX or climber).

Important: For best results, sit and rest for at least five minutes before you take the test.

Training tip: To see how your performance level increases with exercise over time, try taking the fitness test as soon as possible after you begin your exercise program. Then, as you keep working out, take the fitness test from time to time and watch your results improve.

The following tables show how to interpret your test score.

Table 8. Fitness score categories for women (treadmill)

Age in Years	Low Fitness	Medium Fitness	High Fitness
20-39	28 or below	28-34	34 or above
40-49	26 or below	26-32	32 or above
50-59	24 or below	24-29	29 or above
60 or over	22 or below	22-27	27 or above

Table 9. Fitness score categories for men (treadmill)

Age in Years	Low Fitness	Medium Fitness	High Fitness
20-39	35 or below	35-43	43 or above
40-49	32 or below	32-40	40 or above
50-59	29 or below	29-37	37 or above
60 or over	24 or below	24-32	32 or above

Table 10. Fitness score categories for women (EFX / bike / climber)

Age in Years	Low Fitness	Medium Fitness	High Fitness
20-39	28 or below	28-33	33 or above
40-49	26 or below	26-31	31 or above
50-59	24 or below	24-28	28 or above
60 or over	22 or below	22-26	26 or above

Table 11. Fitness score categories for men (EFX / bike / climber)

Age in Years	Low Fitness	Medium Fitness	High Fitness
20-39	35 or below	35-42	42 or above
40-49	32 or below	32-39	39 or above
50-59	29 or below	29-36	36 or above
60 or over	24 or below	24-31	31 or above

Note: Several United States military and law enforcement fitness tests are also available on treadmills, and a United States Navy fitness test is available on some EFX models. The fitness facility must activate these tests to make them accessible through the **Performance** key.

Variety Key

Pressing the **Variety** key repeatedly scrolls through a group of random, customizable, and specialized workouts.

Random

Variety (for both the muscles and the mind) is the key to continued success for every exercise goal. The Random workout delivers a different training profile every time you select it. The one-minute segments that appear in the workout profile maintain a set incline that you can override.

Training tip: Your body will respond differently to each workout. The best way to evaluate and quantify the effectiveness of each exercise session is to wear a chest strap or use the touch-sensitive grips during your training sessions.

Cross Country Workouts

These workouts simulate an outdoor running experience. Any increase or decrease made in one workout segment increases or decreases all remaining "hills" and "valleys" depicted on the display by the same amount.

Training tip: Advanced users can take their hands off the handlebars to engage their core stabilizer muscles more completely throughout the workout.

Gluteal Workouts

Strong glutes contribute to better posture, improved spine and hip stabilization, and reduction in lower body injuries at the hips, knees and ankles. These workouts target your thighs and glutes as they gradually increase in intensity, but you can modify the intensity levels at any time.

On EFX models, the workout prompts you to reverse direction after 25%, 50%, and 75% of the total time. At these points, you will see text messages on the console that remind you to change direction.

Training tip: To increase your core activation (the effort expended by your torso and gluteal muscles) during your workout, take your hands off the machine handles or handrails while maintaining an upright posture.

Twin Peaks

In this workout, you work your way through two long stages of increasing and then decreasing intensity. The workout is similar to the Aerobic workout, but allows longer intervals between changes. You can adjust the intensity of the workout at any time.

Training tip: Wear a heart rate monitor to visualize the intensity of your effort as you climb each peak.

Rolling Hills

This cardio-conditioning program provides a high step rate. Like the Aerobic program, it involves several peaks and valleys in step rate; however, the dips in intensity during rest periods are smaller, resulting in more consistent intensity. You can override the settings for each column. The changes also raise or lower the columns on the remaining portion of the program profile.

Training tip: Avoid leaning on the handrails (and offloading your weight) during this workout.

Custom Workouts

These workouts have been defined by the management of the fitness facility. For more information, contact a facility staff member.

Interval Key

Interval workouts help exercisers improve strength, endurance, aerobic and anaerobic fitness. They alternate short bursts of high intensity activity with recovery periods. Pressing the **Interval** key repeatedly scrolls through the available interval workouts.

1-1, 1-2, and 1-3 Interval

The 1-1 Interval workout is designed to raise and lower your heart rate in a repeating fashion for a user-defined period of time by alternating rest and work intervals of two minutes each. Likewise, the 1-2 Interval and 1-3 Interval workouts alternate two minutes of rest with four or six minutes of work.

Training tip: You can tailor your rest and work period intensity further by adjusting either of the intensity settings at any time. The equipment remembers these preferences for each upcoming interval. (On EFX models, different work and rest intensity levels are not defined, so you must define them during the first work and rest stages.) For an additional degree of control, use the Custom Interval workout to adjust the duration of the intervals as well.

Custom Interval

The Custom Interval workout is similar to the Interval workout. However, before you begin, you must specify the length of the rest and work intervals. Use either the arrow keys or the keypad to select a duration between 1 and 30 minutes, then press **OK** to enter your selection. After you have entered both durations, your workout begins.

Training tip: Depending on your fitness level and workout goals, you can set your recovery period as low as one minute between work intervals. For the work intervals themselves, you can set any duration between 1 and 30 minutes. Customizing the proportions of your work and rest intervals based on your unique training objectives will speed your progress toward your performance goals.

Total Body Interval Workout

This workout, created specifically for EFX models with moving arms, includes work and rest stages designed to train your upper and lower body in one coordinated exercise. The console displays instructions on how best to exercise your arms and when to pedal backward.

Training tip: Push and pull on the moving handles to increase upper body involvement and caloric burn.

Speed Bumps

In this interval workout, the intensity levels of the work stages vary irregularly. You can modify these levels at any time during the workout.

Training tip: Irregular changes throughout this workout help avoid training plateaus and prevent workout boredom.

City Steps

The City Steps Program increases and decreases your step rate in stages. In each stage, the rate gradually rises to a peak and then falls quickly back to the starting rate. The workout then repeats this pattern.

You can override the settings for each program segment. Any increase or decrease alters all remaining segments by the same amount.

Training tip: To increase your core activation (the effort expended by your torso and gluteal muscles) during the workout, avoid holding on to the handrails.

Manual Key

The workout available through the **Manual** key motivates you by allowing you to define and track your exertion levels throughout your exercise session.

Training tip: As you progress through your workout, each segment of the profile reflects the last change you made to the intensity settings. Challenge yourself by adjusting your training parameters regularly for the best results.

Maintenance

To keep the equipment functioning properly, perform the minor maintenance tasks in this section at the intervals suggested. Failure to maintain the equipment as described in this section could void the Precor Limited Warranty.

DANGER To reduce the risk of electrical shock, always disconnect the equipment from its power source before cleaning it or performing any maintenance tasks. If the equipment uses an optional power adapter, disconnect the adapter.

Cleaning the Console and Display

The console requires little maintenance once installed. Precor recommends that you clean the console before and after each exercise session.

To remove dust and dirt from the console:

- Wipe all exposed surfaces with a soft cloth that you have moistened with a solution of 30 parts of water to 1 part of Simple Green® (for more information, visit www.simplegreen.com).

Important: Do not use any acidic cleaners. Doing so will weaken the paint or powder coatings and void the Precor Limited Warranty. Never pour water or spray liquids directly on the console or console's screen.

- It is important to avoid using any corrosive chemicals on the console or screen.
- Always dampen the cloth and then clean the screen. Be sure to spray the cleaning liquid onto the cloth, not the console, so that drips do not seep into the console.
- Apply the cleaner with a soft, lint-free cloth. Avoid using gritty cloths.

Checking and Resetting the Active Status Light (Treadmill Only)

Experience Series treadmills manufactured after June 2014 include many improvements in design, function, and usability. One of those improvements is the status indicator light at the front of the treadmill hood, which gives a club owner or technician an easy way to check up on the condition of the treadmill.

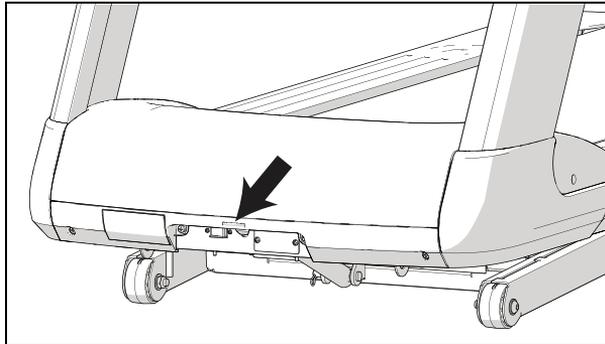


Figure 9: Status light location

Table 12. Active status light appearances and their meanings

Status light appearance	Meaning	Action required
Steady (solid) blue	The treadmill is operating normally and does not currently need maintenance.	None.
Pulsing blue	The treadmill is due for scheduled maintenance (P80 console only), or the treadmill belt needs to be replaced (except for 230 V models).	Perform the needed maintenance, then reset the status light.
Steady (solid) yellow	The treadmill has detected and recovered from an error. It can still be used, but some functions may not be available.	Refer to the console's event log for more information.
Pulsing yellow	The treadmill has detected an error, has been unable to recover from the error, and has taken itself out of service.	Power-cycle the treadmill (switch it off, wait 30 seconds, then switch it on again). If the error occurs again, check the console's event log for more information, then contact Precor Customer Support.

Important: Contact Precor Customer Support before running any of the diagnostic tests on the Hardware Validation menu.

To review and reset the status of the treadmill:

1. At the Welcome banner, press the **Pause** key, then enter the following digits on the keypad:
5 1 7 6 5 7 6 1
2. Use the up and down arrow keys to scroll through the menu names until **HARDWARE VALIDATION** appears, then press **OK**.
3. In the Hardware Validation menu, use the up and down arrow keys to scroll through the menu options until **ACTIVE STATUS LIGHT** appears, then press **OK** again.
4. Press and hold the **Quick Start** key until the status light returns to a steady blue color.
5. Press the **Pause** key to return to the Welcome banner.

Note: If the status light is steady yellow, you can also clear it by reviewing and clearing the entries in the event log (refer to *Event Log*).

To adjust the brightness of the status light:

1. At the Welcome banner, press the **Pause** key, then enter the following digits on the keypad:
5 1 7 6 5 7 6 1
2. Use the up and down arrow keys to scroll through the menu names until **HARDWARE VALIDATION** appears, then press **OK**.
3. In the Hardware Validation menu, use the up and down arrow keys to scroll through the menu options until **AS LIGHT BRIGHTNESS** appears, then press **OK** again.
4. Scroll through the available settings (**LOW**, **MED**, and **HIGH**) to select the brightness level you want, then press **OK**.

Changing the Belt (AMT Only)

The AMT uses belts to provide motion. These belts eventually wear and must be replaced.

When the belt stride count reaches 90 million, the message **BELTS MUST BE CHANGED SOON** scrolls on the Welcome screen. While this message appears, the AMT operates normally.

Important: *If this message displays on your AMT, please contact Precor Customer Support for assistance.*

When the belt stride count reaches 100 million (and the belt has not been changed), the message **BELTS CHANGE REQUIRED** scrolls continuously on the Welcome screen. The input keys are not functional and the user cannot enter values or begin a workout until the belts are changed. Please contact Precor Customer Support to schedule a belt change.



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Assembling and Maintaining TRM 800-Series Treadmills



PRECOR[®]

Assembling and Maintaining TRM 800-Series Treadmills

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Edition Information

ASSEMBLING AND MAINTAINING TRM 800-SERIES
TREADMILLS

P/N 303175-112 rev C

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Important Safety Instructions

Important: *Save these instructions for future reference.*

Read all instructions in the documentation provided with your exercise equipment, including all assembly guides, user guides, and owner's manuals, before installation of this device.

Note: This product is intended for commercial use.

The display apparatus (hereinafter referred to as the *console*) is intended to be shipped with new Precor exercise equipment (hereinafter referred to as the *base unit*). It is not packaged for individual sale.

WARNING To prevent injury, the console must be attached securely to the base unit following all assembly and installation instructions shipped with the base unit. The console is intended to be connected to AC mains power through the furnished power supply ONLY. It should be powered on only when installed as described in the assembly and installation instructions shipped with the base unit. The console is intended for use only with Precor fitness equipment, not as a standalone device.

Safety Precautions

Always follow basic safety precautions when using this equipment to reduce the chance of injury, fire, or damage. Other sections in this manual provide more details of safety features. Be sure to read these sections and observe all safety notices. These precautions include the following:

- Read all instructions in this guide before installing and using the equipment and follow any labels on the equipment.
- Make sure all users see a physician for a complete physical examination before they begin any fitness program, particularly if they have high blood pressure, high cholesterol or heart disease; have a family history of any of the preceding conditions; are over the age of 45; smoke; are obese; have not exercised regularly in the past year; or are taking any medication.

French equivalent of the above notice, for Canadian markets: *Il est conseillé aux utilisateurs de subir un examen médical complet avant d'entreprendre tout programme d'exercice, en particulier s'ils souffrent d'hypertension artérielle, ou de cardiopathie ou ont un taux de cholestérol élevé, s'ils ont des antécédents familiaux des précédentes maladies, s'ils ont plus de 45 ans, s'ils fument, s'ils sont obèses, s'ils n'ont pas fait d'exercices réguliers au cours de l'année précédente ou s'ils prennent des médicaments. Si vous avez des étourdissements ou des faiblesses, arrêtez les exercices immédiatement.*

- Do not allow children, or people unfamiliar with the operation of this equipment, on or near it. Do not leave children unsupervised around the equipment.
- Make sure all users wear proper exercise clothing and shoes for their workouts and avoid loose or dangling clothing. Users should not wear shoes with heels or leather soles, and they should check the soles of their shoes to remove any dirt and embedded stones. They should also tie long hair back.
- Never leave the equipment unattended when it is plugged in. Unplug the equipment from its power source when it is not in use, before cleaning it, and before providing authorized service.

Note: The optional power adapter is considered a power source for self-powered equipment.

- Use the power adapter provided with the equipment. Plug the power adapter into an appropriate, grounded power outlet as marked on the equipment.

- Care should be taken when mounting or dismounting the equipment.
- For Treadmills: Do not use typing or web surfing features while walking at speeds that exceed a **slow and relaxed leisurely pace**. Always stabilize yourself by holding a stationary handle bar while using typing or web surfing features.
- For AMT and EFX: Always stabilize yourself by holding a stationary handle bar while using typing or web surfing features.
- Read, understand, and test the emergency stop procedures before use.
- Keep the power cord or optional power adapter and plug away from heated surfaces.
- Route power cables so that they are not walked on, pinched, or damaged by items placed upon or against them, including the equipment itself.
- Ensure the equipment has adequate ventilation. Do not place anything on top of or over the equipment. Do not use on a cushioned surface that could block the ventilation opening.
- Assemble and operate the equipment on a solid, level surface.

- **SPACING**—The below minimum spacing recommendations are based on a combination of the ASTM (U.S.) voluntary standards and EN (European) regulations as of October 1, 2012, for access, passage around, and emergency dismount:
 - **Treadmills**—a minimum of 0.5 m (19.7 in.) on each side of the treadmill and 2 m (78 in.) behind the machine.
 - **Cardio equipment other than treadmills**—a minimum of 0.5 m (19.7 in.) on at least one side, and 0.5 m (19.7 in.) behind or in front the machine.

Careful consideration should be given to the requirements of the Americans with Disabilities Act (ADA), US Code 28 CFR (see Section 305). ASTM standards are voluntary and may not reflect current industry standards. The actual area for access, passage around, and emergency dismount is the responsibility of the facility. The facility should consider the total space requirements for training on each unit, voluntary and industry standards, and any local, state, and federal regulations. Standards and regulations are subject to change at any time.

Important: *These spacing recommendations should be used when positioning equipment away from sources of heat, such as radiators, heat registers, and stoves. Avoid temperature extremes.*

- Keep equipment away from water and moisture. Avoid dropping anything on or spilling anything inside the equipment to prevent electric shock or damage to the electronics.
- When using the treadmill, always attach the safety clip to your clothing before beginning your workout. Failure to use the safety clip may pose a greater risk of injury in the event of a fall.
- Keep in mind that heart rate monitors are not medical devices. Various factors, including the user's movement, may affect the accuracy of the heart rate readings. The heart rate monitors are intended only as exercise aids in determining heart rate trends in general.
- Do not operate electrically powered equipment in damp or wet locations.
- Never operate this equipment if it has a damaged cord or plug, if it is not working properly, or if it has been dropped, damaged, or exposed to water. Call for service immediately if any of these conditions exist.

- Maintain the equipment to keep it in good working condition, as described in the *Maintenance* section of the owner's manual. Inspect the equipment for incorrect, worn, or loose components, and then correct, replace or tighten prior to use.
- If you plan to move the equipment, obtain help and use proper lifting techniques.
- Equipment Weight Restrictions: Do not use the treadmill if you weigh more than 400 pounds (180 kg). If you weigh more than 350 pounds (160 kg), do not run on the treadmill. For all other fitness equipment, the weight limit is 350 pounds (160 kg).
- Use the equipment only for its intended purpose as described in this manual. Do not use accessory attachments that are not recommended by Precor. Such attachments may cause injuries.
- Do not operate the equipment where aerosol (spray) products are being used or where oxygen is being administered.
- Do not use outdoors.
- Do not attempt to service the equipment yourself, except to follow the maintenance instructions in the owner's manual.
- Never drop or insert objects into any opening. Keep hands away from moving parts.
- Do not set anything on the stationary handrails, handlebars, control console, or covers. Place liquids, magazines, and books in the appropriate receptacles.
- Do not lean on or pull on the console at any time.



CAUTION: DO NOT remove the cover, or you may risk injury due to electric shock. Read the assembly and maintenance guide before operating. There are no user-serviceable parts inside. Contact Customer Support if the equipment needs servicing. For use with single phase AC power only.

Safety Code

The club owner or manager has the option to enable the safety code. With the code enabled, a user must enter four number keys in the correct order before using the equipment. If the user does not press the correct keys within two minutes, he or she is denied access to the equipment.

Educating Users

Take time to educate users about the Important Safety Instructions found in both the *User Reference Manual* and *Product Owner's Manual*. Explain to your club or facility patrons that they should observe the following precautions:

- Hold onto a stationary handrail or handlebar while assuming the starting position on the equipment.
- Face the console at all times.
- On treadmills, straddle the running belt and attach the safety clip to clothing at waist level before touching the control console.

Important: For safety, make sure users step onto the running belt while it is moving at or below 1 mile per hour (1.6 kilometers per hour).

- Hold on to a stationary handrail or handlebar with one hand whenever you operate the console keys with the other hand.

Hazardous Materials and Proper Disposal

The batteries within self-powered equipment contain materials that are considered hazardous to the environment. Federal law requires proper disposal of these batteries.

If you plan to dispose of your equipment, contact Precor Commercial Products Customer Support for information regarding battery removal. Refer to *Obtaining Service*.

Product Recycling and Disposal

This equipment must be recycled or discarded according to applicable local and national regulations.

Product labels, in accordance with European Directive 2002/96/EC concerning waste electrical and electronic equipment (WEEE), determine the framework for the return and recycling of used equipment as applicable throughout the European Union. The WEEE label indicates that the product is not to be thrown away, but rather reclaimed upon end of life per this Directive.

In accordance with the European WEEE Directive, electrical and electronic equipment (EEE) is to be collected separately and to be reused, recycled, or recovered at end of life. Users of EEE with the WEEE label per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to customers for the return, recycling, and recovery of WEEE. Customer participation is important to minimize any potential effects of EEE on the environment and human health due to the potential presence of hazardous substances in EEE. For proper collection and treatment, refer to *Obtaining Service*.

Regulatory Notices for the RFID Module

When equipped with a control console as described in this document, this equipment may include a radio-frequency identification (RFID) module. The RFID module has been certified to operate at temperatures between -20°C and 85°C (-4°F and 185°F).

Radio Frequency Interference (RFI)

The RFID module conforms to the following national standards defining acceptable limits for radio frequency interference (RFI).

Federal Communications Commission, Part 15

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a commercial installation. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the owner's manual instructions, can cause harmful interference to radio communications.

Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

WARNING Per FCC rules, changes or modifications not expressly approved by the manufacturer could void the user's authority to operate the equipment.

Industry Canada

This device complies with RSS-210:2007 of the Spectrum Management & Telecommunications Radio Standards Specification. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

ATTENTION: Haute Tension
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European Applications

CE compliance is claimed to the following directives:

- 1999/5/EC R&TTE Directive
- 2006/95/EC LVD Directive
- 2002/95/EC RoHS Directive

Directive compliance has been verified to the following standards:

- EN 55022
- EN 300 330-1 V1.5.1
- EN 300 330-2 V1.3.1
- EN 301 489-3 V1.4.1
- EN 301 489-1 V1.8.1
- EN 60950-1

Regulatory Notices for Cardiovascular Exercise Equipment

The regulatory information in this section applies to the exercise equipment and its control console.

Safety Approvals for Cardiovascular Equipment

Precor equipment has been tested and found to comply with the following applicable safety standards.

Cardiovascular Type Equipment:

- CAN/CSA, IEC, EN 60335-1 (Household and similar electrical appliances - Safety)
- EN 957 (Stationary training equipment, class S/B compliant equipment)

PVS and P80 Regulatory Notice

This Precor equipment has been tested and found to comply with the following applicable safety standards.

- CAN/CSA, UL, IEC, EN 60065 (Audio, video and similar electronic apparatus - Safety)

Radio Frequency Interference (RFI)

This Precor exercise equipment conforms to the following national standards defining acceptable limits for radio frequency interference (RFI).

Federal Communications Commission, Part 15

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a commercial installation. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the owner's manual instructions, may cause harmful interference to radio communications.

WARNING Per FCC rules, changes or modifications not expressly approved by Precor could void the user's authority to operate the equipment.

Industry Canada

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

ATTENTION: Haute Tension
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European Applications

CE compliance is claimed to the following directives:

- 2004/108/EC EMC Directive
- 2006/95/EC LVD Directive
- 2002/95/EC RoHS Directive

Directive compliance has been verified to the following standards:

- EN 55022
- EN 55024
- EN 60335-1
- EN 60065 (P80 and PVS)

Treadmill Grounding Instructions

The treadmill must be grounded. If the equipment malfunctions or breaks down, grounding draws off electric current and reduces the risk of electric shock. The power cord on the treadmill is equipped with a grounding conductor and a three-pin grounding plug. This plug must be inserted into an outlet that is properly installed and grounded in accordance with all local codes and ordinances. Failure to ground the treadmill properly may void the Precor Limited Warranty.

DANGER Improper connection of the grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are not sure whether the equipment is properly grounded. Do not modify the plug provided with the treadmill. If the plug does not fit the outlet, have a proper outlet installed by a qualified electrician.

Electrical Recommendations: 120 V and 240 V Treadmills

Note: This is a recommendation only. NEC (National Electric Code) guidelines or local region electric codes must be followed.

You should have received a power cable that meets your local electrical code requirements along with the equipment. Precor treadmills must be connected to a 20 amp individual branch circuit that can be shared only with one PVS. If you need additional help with the power connections contact your Precor authorized dealer.

Important: An individual branch circuit provides a hot conductor and neutral conductor to a receptacle. The conductors must not be looped, "daisy-chained", or connected to any other conductors. The circuit must be grounded according to NEC guidelines or local region electric codes.

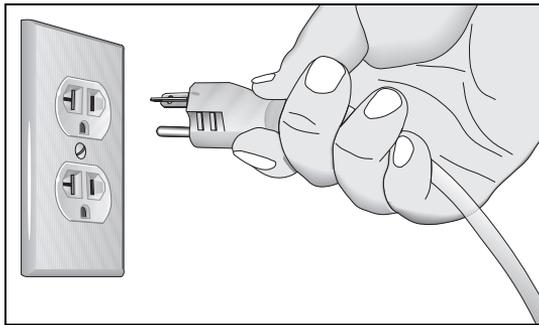


Figure 1: North American 120-volt, 20-amp power receptacle

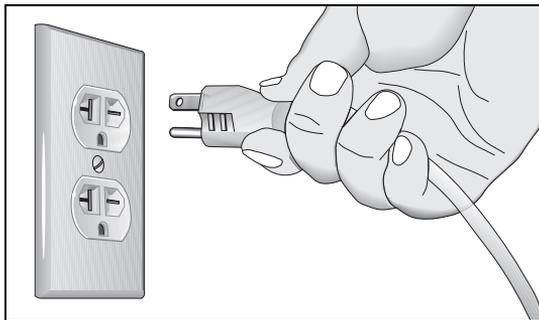


Figure 2: North American 240-volt, 20-amp power receptacle

Obtaining Service

Do not attempt to service the equipment except for maintenance tasks. If any items are missing, contact your dealer. For more information regarding customer support numbers or a list of Precor authorized service centers, visit the Precor web site at **<http://www.precor.com>**.

Obtaining Updated Documentation

Current Precor product documentation is available at **<http://www.precor.com/productmanuals>**. You may want to check in for updated information from time to time.

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Assembling the Treadmill

Important: The instructions in the following procedures are described from the perspective of a person standing **directly in front of the equipment** (that is, on the opposite side of the control console from a person using the equipment). These descriptions may not match the names of certain parts in the parts list, because such parts are named relative to the back of the equipment.

WARNING You will need assistance to assemble this unit. **DO NOT attempt assembly by yourself.**

To prepare the treadmill for assembly:

1. Have your assistant help place the shipping carton close to the location where you plan to use the treadmill. Break down the sidewalls of the shipping carton so that they lie flat. Remove the loose contents of the carton.

CAUTION: Use safe lifting techniques throughout the following steps. To prevent injury to yourself or damage to the equipment, obtain appropriate assistance before removing the unit from the pallet.

2. With the help of as many assistants as necessary, lift the treadmill off of the pallet and roll it gently onto the floor.
3. **Make sure that the power switch is OFF.** Check the ON/OFF power switch on the front of the treadmill. Place the switch in the O (OFF) position. Make sure that the treadmill is **not** plugged into a power source.

Note: In the following step, do not roll the treadmill over its power cord.

4. Lift the unit by placing hands on opposite sides of the rear cross brace found under the treadmill's running belt. Roll the treadmill on its front wheels to the area where it will be used.

Before you begin, verify that you have received the following parts:

- Base frame assembly
- Left and right upright supports
- Center fairing with handrails
- Hardware kit
- Console
- Personal Viewing System (PVS), if one was part of the order

Installation Requirements

The location where the treadmill is installed must provide power connections that supply the appropriate voltage, a 20A individual branch circuit, and grounding per NEC (National Electric Code) guidelines or local region electric code.

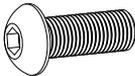
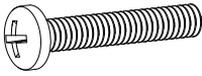
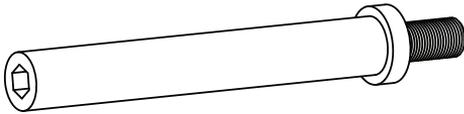
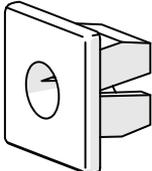
CAUTION: Do not use a non-grounded outlet or transformer. Do not remove or otherwise bypass the plug with an adapter. Electrical damage can occur and void the Precor Limited Warranty if the treadmill is connected to an improper power source.

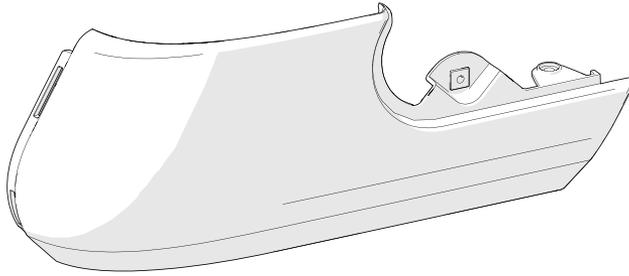
Required Tools

- $\frac{5}{32}$ -inch hex wrench (ball end hex wrenches are desirable)
- $\frac{3}{16}$ -inch hex wrench
- $\frac{7}{32}$ -inch hex wrench
- $\frac{3}{4}$ -inch open-end wrench
- $\frac{7}{16}$ -inch, 30 inch-pound (in-lb) torque wrench (if you are installing a coaxial television cable)
- Bubble level
- #3 Phillips screwdriver
- String or fish tape
- Wire cutter

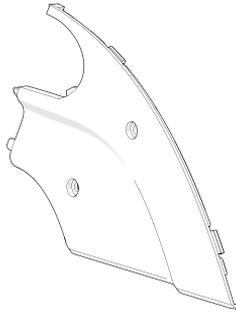
Hardware Kit (not to scale)

The hardware kit shipped with this equipment contains the fasteners and other hardware components shown in the following table. Before you begin assembly, make sure that your hardware kit is complete. If not, please contact Precor Customer Support.

Fasteners		Quantity
	3/8-inch x 1-inch buttonhead screws	12
	1/4-inch x 1-inch buttonhead screws	4
	1/4-inch x 3/4-inch panhead self-tapping screws	6
	1/4-inch x 1 1/2-inch panhead self-tapping screws	2
	3/8-inch narrow flat washers	12
	1/4-inch x 3/8-inch shoulder bolt	4
	Square plastic grommet	2



Corner cover (2)



Access cover (2)

Note: Retrieve the cables and other hardware shipped with the console before you begin installation.

Unpacking the Cables

To connect the console to the base unit, you may need up to four cables, as follows:

- Ethernet (P80 only)
- Television (P80 or PVS)
- Power (P80 or PVS)
- Base unit data

The first three of these cables are shipped with the console or PVS. The base unit data cable is shipped inside the treadmill fairing.

Note: The PVS does not include an Ethernet cable.

To unpack the cables:

1. Open the box containing the P80 console or PVS. Retrieve the Ethernet, television, and power cables.
2. Remove any tapes that secure the cables, then unwind them and remove any kinks. Gather the cables into a bundle (referred to later in this manual as the *console cable assembly*).

Assembling the Frame

DANGER Make sure that the treadmill is not connected to any power source before you begin the following procedures.

Each of the upright supports on this treadmill has two internal channels: one to provide structural support and one to contain the cables. The following figure shows the location of the cable channel in each upright support.

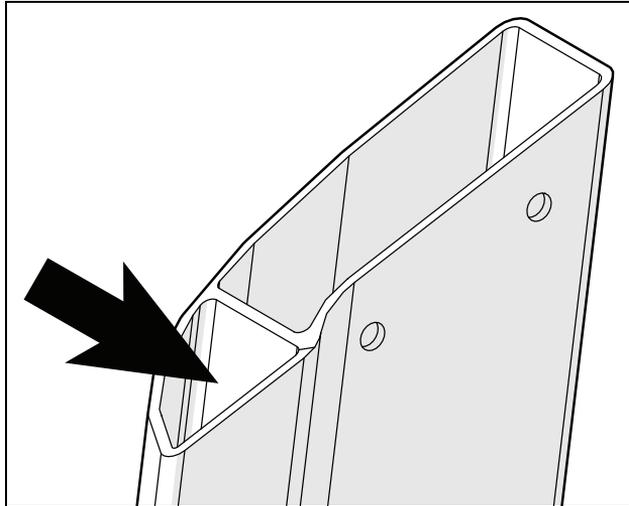
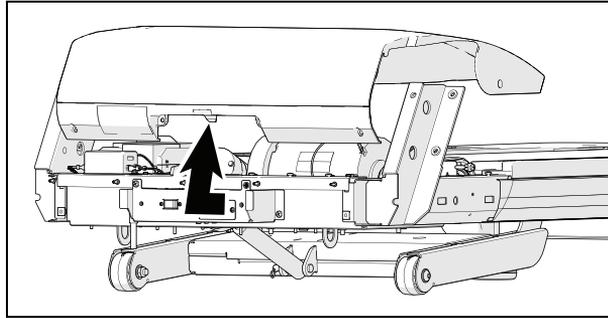


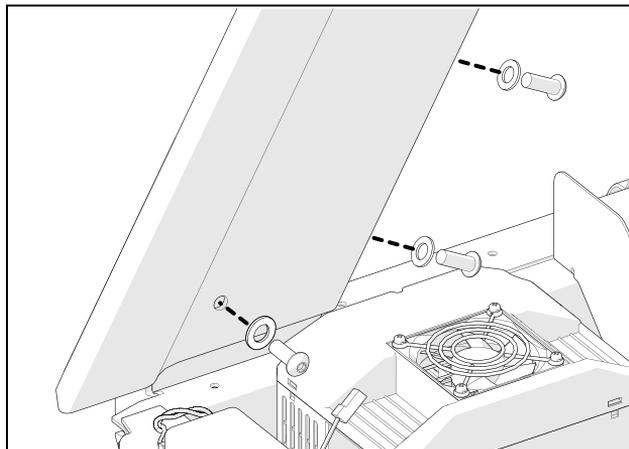
Figure 3: Cable channel location

To begin assembly of the frame:

1. Gently flex the bottom front edge of the treadmill hood forward and around the bracket at the front of the treadmill base. Lift the hood off of the treadmill base and set it aside.

**Figure 4: Hood removal**

2. Place the upright supports on the treadmill deck, next to the base frame side brackets where you will be installing them.
3. Feed the data cable from the treadmill drive unit through the cable channel in the upright support on your left, from bottom to top.
4. Place the upright support on your left onto its base frame side bracket, making sure that the rounded edge of the upright support faces you.
5. Secure the upright support to the side bracket using three $\frac{3}{8}$ -inch \times 1-inch buttonhead screws and three $\frac{3}{8}$ -inch narrow flat washers. Partially tighten the fasteners using a $\frac{7}{32}$ -inch hex wrench.

**Figure 5: Upright support attachment**

6. Pull the data cable gently upward through the upright support to remove any extra cable from the base of the treadmill. Drape the upper end of the data cable over the inside edge of the upright support, using tape to hold it in place if necessary.
7. Place the remaining upright support over the base frame side bracket on your right so that the rounded edge of the upright support faces you. Secure the upright support to the side bracket using four $\frac{3}{8}$ -inch \times 1-inch buttonhead screws, then partially tighten the fasteners using a $\frac{7}{32}$ -inch hex wrench.

If the treadmill is equipped with a P80 console, you will need to replace the power harness in the treadmill base with the replacement power harness packed with the console. The replacement harness includes an additional connection to supply power to the console's DC power supply.

To attach the DC power supply (treadmills with P80 consoles only):

1. Disconnect the existing power harness from the drive unit, the power filter, and the ground terminal. Remove the power harness from the treadmill.

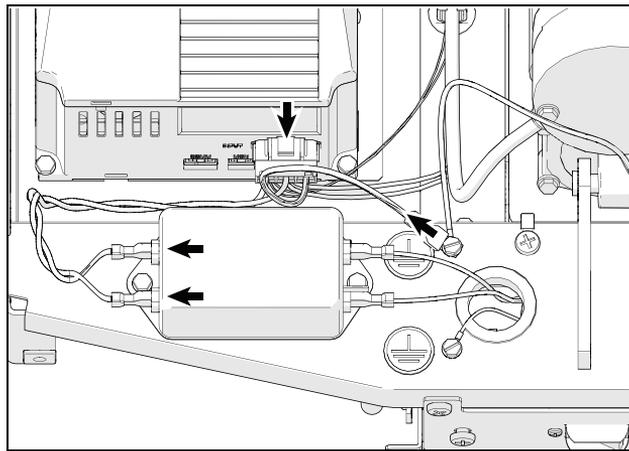


Figure 6: Removal of existing power harness

2. Connect the new power harness as shown in the following figure and table.

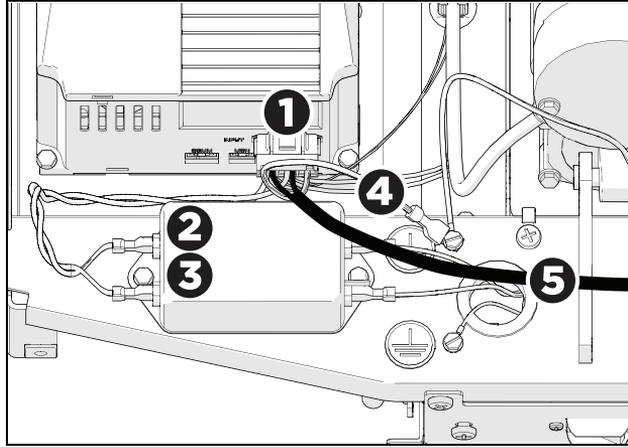


Figure 7: P80 power harness connection points

Table 1. P80 power harness connections

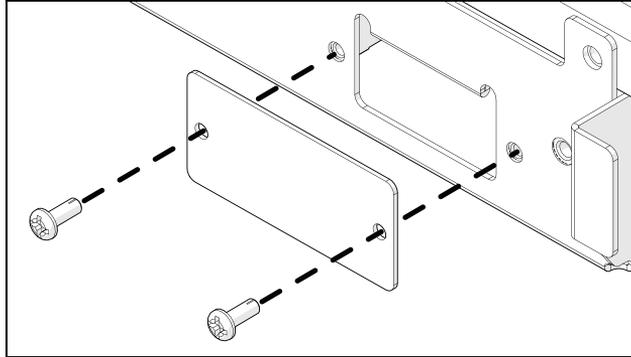
Location	Connector
①	Drive input connector
②	Brown lead with quick-connect terminal
③	Blue lead with quick-connect terminal
④	Green and yellow lead with quick-connect terminal
⑤	AC input connector for DC power supply

3. Using the Velcro connectors provided, attach the power supply to the right-hand side of the front crossmember on the treadmill base. Plug the AC input connector into the socket on the power supply.
4. Route the DC output cable of the power supply through the cable ties behind the power supply, toward the upright support on your right. Bend the cable ties over the DC output cable to hold it in place.
5. Connect the black three-conductor plug on the AC wiring harness to the socket on the power supply.

In addition to the television and Ethernet cables, the P80 console packaging also includes an accessory jack panel that you must install on the treadmill. This jack panel provides a connection point between these two cables and the networks at your facility.

To install the accessory jack panel (treadmills with P80 consoles only):

1. Remove the two #10 x 1/2-inch Phillips-head machine screws securing the blank plate at the right front corner of the treadmill, as shown in the following figure. Discard the blank plate.

**Figure 8: Blank plate removal**

2. Feed the console cable assembly downward through the cable channel in the upright support on your right. Drape the remaining cable over the inside edge of the support and tape it into place if necessary to secure it temporarily.
3. Pass the lower end of the television cable through the right-hand grommet and attach its F-type connector to the connector on the inward side of the jack panel. Using a 7/16-inch torque wrench, tighten the connectors to 30 in-lb.

4. Pass the lower end of the Ethernet cable through the right-hand grommet and snap it into the eight-pin modular coupler installed in the jack panel.
5. Fit the lower ends of any optional console cables into the notch in the upper edge of the jack panel.
6. Place the jack panel over the opening and replace the two machine screws. Tighten the screws completely.

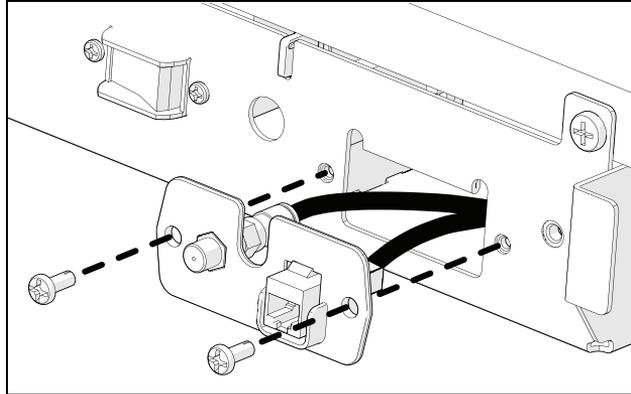


Figure 9: Accessory jack panel installation

To attach the treadmill fairing and finish installing the cables:

1. Detach the six 1/4-inch × 3/4-inch self-tapping panhead screws securing the back cover on the treadmill fairing, then remove the back cover. Set the back cover and the six screws aside to be reinstalled later.

Note: In the following step, make sure that the plastic coverings of the treadmill arms fit over the upright supports on all sides and are not bent or pushed out of shape. The assistance of a second person can be helpful in positioning and lowering the fairing.

2. Lower the treadmill fairing assembly over the upright supports so that its brackets extend into the rectangular openings in the supports. Tilt the fairing forward slightly, guide the brackets into the supports, and then lower the fairing into place.

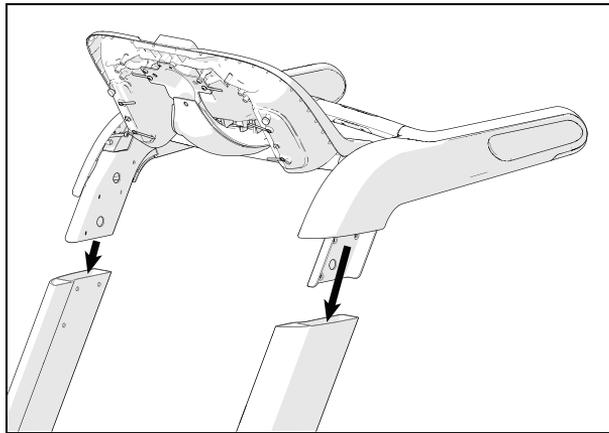


Figure 10: Fairing position in upright supports

3. Route the upper end of the base unit data cable from the top of the upright support on your left (shown as position 1 in the following figure) through the spacing ring (position 2) and up through the cable channel on your left (position 3). Bend the ends of the cable ties around the data cable to hold it in place.

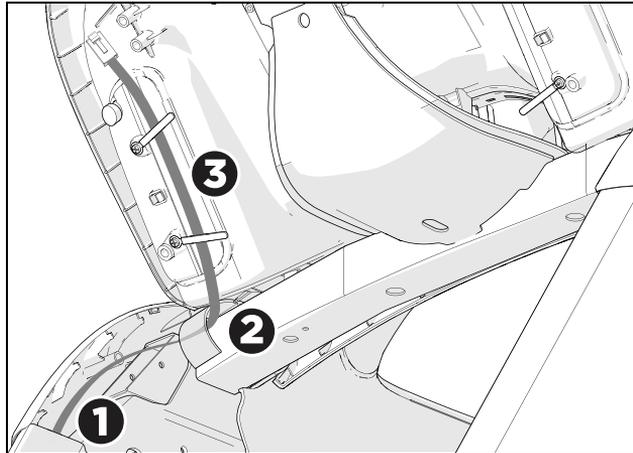


Figure 11: Base unit data cable positioning

4. Route the upper end of the console cable assembly from the top of the upright support (position 1 in the following figure) through the spacer ring (position 2) and the right-hand cable channel in the fairing (position 3), then wrap the ties next to the channel around the cable assembly to secure it.

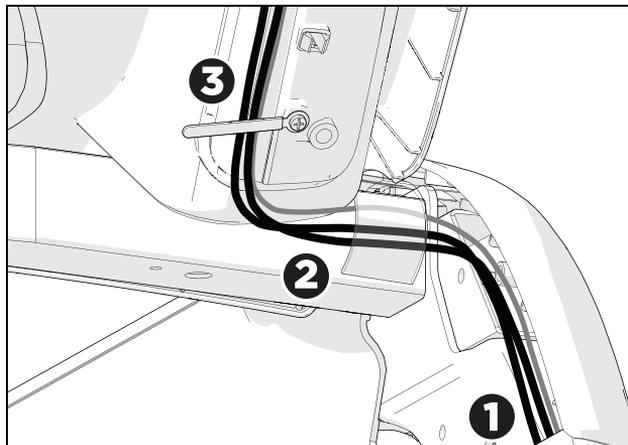


Figure 12: Console cable assembly positioning

Important: Do not wrench-tighten the fasteners in the following step until the unit has been fully assembled. Make sure the cables are not pinched between any fasteners and the body of the equipment, or between the arm covers and the upright supports. The Precor Limited Warranty does not cover cables damaged by improper installation.

5. Secure the fairing assembly using six $\frac{3}{8}$ -inch \times 1-inch buttonhead screws and six $\frac{3}{8}$ -inch narrow flat washers. Partially tighten the fasteners using a $\frac{7}{32}$ -inch hex wrench.

Tip: To position the fairing brackets in the upright supports, insert your #3 Phillips screwdriver through one of the screw holes in the upright support and into the corresponding screw hole in the bracket. Use the screwdriver to hold the parts in position while you insert and partially tighten the screws in the other two holes, then remove the screwdriver and insert the third screw. Repeat these steps for the other upright support if necessary.

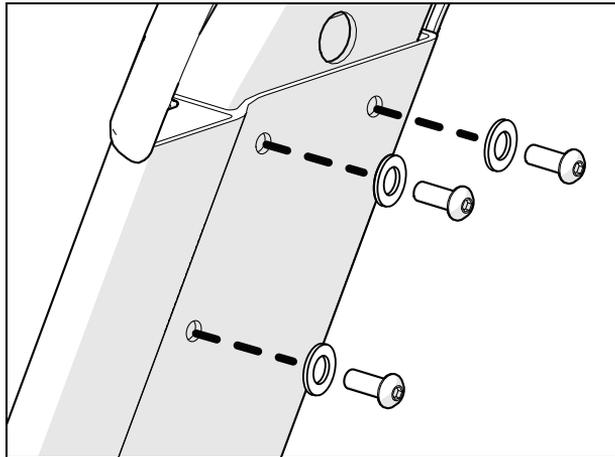


Figure 13: Fairing assembly attachment

6. Connect the DC output cable from the power supply to the power cable in the console cable assembly.
7. Carefully pull all cables back up through the upright supports so that no excess cable remains in the base of the treadmill. Store the excess cable in the compartments just above the upright supports.

Completing Assembly

After the upright supports and the fairing are in place, tighten the upright support fasteners and replace the hood as described in the following procedures.

WARNING Before you finish assembling the treadmill base, examine the electrical bleed line between the belt motor and the frame. Make sure the bleed line is connected securely to both the motor and the frame as shown in the following figure, and verify that it is not damaged.

DO NOT connect the treadmill to electrical power while the hood is removed.

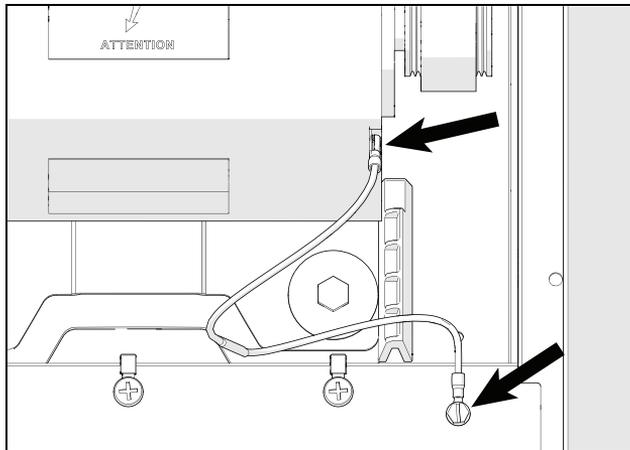


Figure 14: Electrical bleed line connection points

CAUTION: Be aware of the handrail extensions when you are working around the front of the unit. It is easy to bump your head or sustain other injuries if you ignore the location of the handrail extensions.

To secure the fasteners:

Important: The figure at the end of this procedure shows only one side of the treadmill. Be sure to complete each step on **both** sides before you proceed to the following step.

- 1** Fully tighten the four screws that secure the **sides** of the upright supports to the treadmill base, as shown in the following figure.
- 2** Fully tighten the two screws that secure the **edges** of the upright supports to the treadmill base.
- 3** Fully tighten the six screws that secure the console fairing to the upright supports.

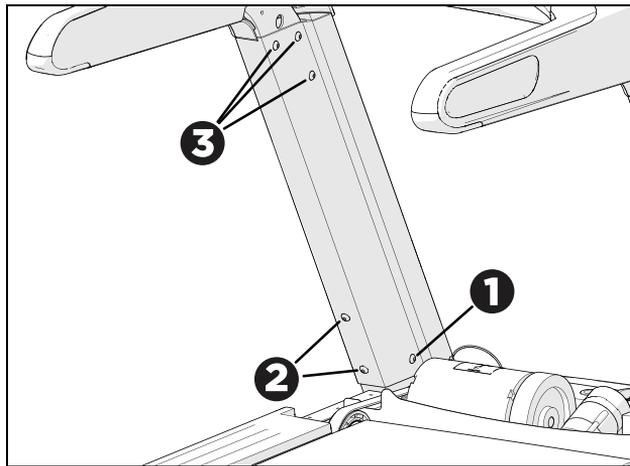
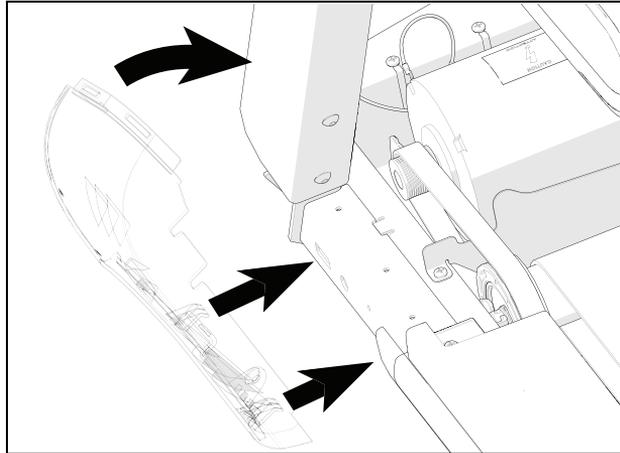


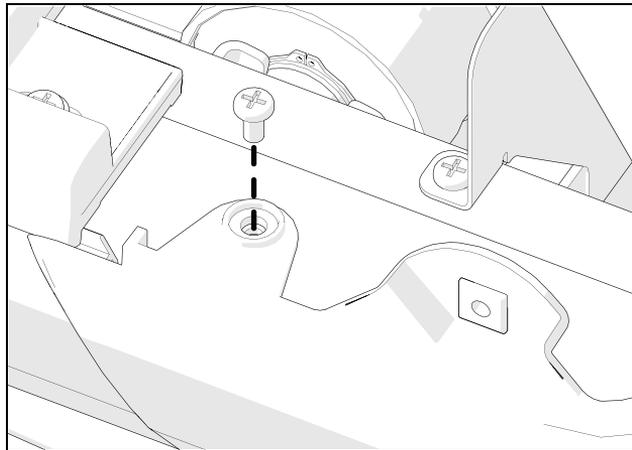
Figure 15: Tightening sequence for upright support fasteners (one side shown)

To complete assembly of the treadmill base:

1. Attach a corner cover to each of the lower front corners of the treadmill. Insert the two hooks on the inside of each corner cover into the rectangular openings in the treadmill frame, then rotate the cover into position.

**Figure 16: Corner cover positioning**

2. Secure each corner cover in place using a 1/4-inch × 3/4-inch panhead self-tapping screw and tighten both screws using a #3 Phillips screwdriver.

**Figure 17: Corner cover attachment**

3. Position the hood between the upright supports.
4. Gently flex the bottom edge of the hood around the bracket at the front of the treadmill. Allow the hood to settle into place with its tabs in the slots on the corner covers.

5. Position the hood so that its screw holes line up correctly with the holes on the base of the treadmill.

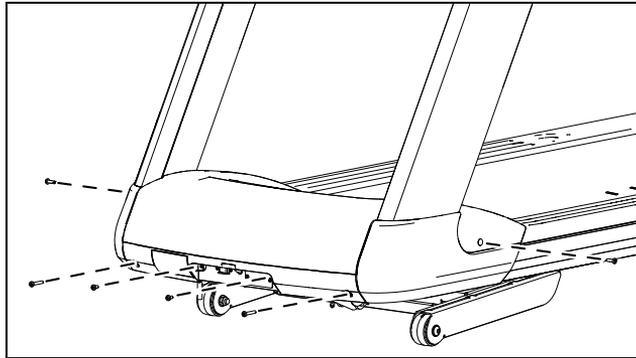


Figure 18: Hood installation and attachment

6. Insert one $\frac{1}{4}$ -inch \times $\frac{3}{4}$ -inch panhead self-tapping screw into each of the two side holes. Partially tighten both screws.
7. Insert one $\frac{1}{4}$ -inch \times $1\frac{1}{2}$ -inch panhead self-tapping screw into each of the two outer holes on the front of the hood. Partially tighten both screws.
8. Insert one $\frac{1}{4}$ -inch \times $\frac{3}{4}$ -inch panhead self-tapping screw into each of the two inner holes on the front of the hood. Partially tighten both screws.
9. Tighten all six screws securely using a #3 Phillips screwdriver, starting with the front screws.

Leveling the Unit

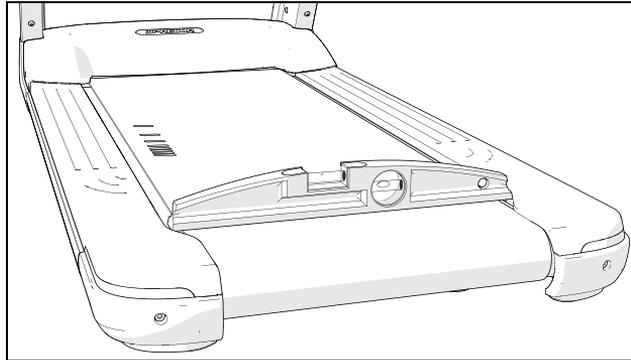
The treadmill deck must be absolutely level from side to side to keep the belt in alignment and ensure proper operation. If the load is not equally distributed across the treadmill deck, users may feel excessive vibration or observe it at the console. You must make sure the deck is level before allowing anyone to use the treadmill.

Important: Observe the following precautions throughout this procedure:

- Adjust only one rear foot at a time.
- Do not extend the adjustable feet more than $\frac{3}{4}$ inch (2 cm).
- Install the unit only on a stable, even surface. Adjusting the rear feet cannot compensate for variations in the surface under the unit.

To level the treadmill:

1. Place a bubble level across the running belt to see whether the treadmill is level.

**Figure 19: Bubble level placement on running belt**

If the treadmill ... Then ...

Is level Make sure the jam nuts on the adjustable feet are tightened securely, then skip to the next procedure.

Is **not** level Continue with step 2.

2. Position yourself next to the adjustable rear feet.
3. Using a $\frac{3}{4}$ -inch open-end wrench, loosen the jam nuts on the rear feet.

Important: *Be sure that your assistant uses proper lifting techniques in the following step.*

4. Ask your assistant to lift the rear portion of the treadmill.
5. Using the $\frac{3}{4}$ -inch open-end wrench, adjust the feet as needed.
6. Repeat steps 2 through 5 until the treadmill is level.
7. If necessary, adjust the rear feet so that the user's weight is distributed evenly on the treadmill.
8. Using the $\frac{3}{4}$ -inch open-end wrench, tighten the jam nuts on the two adjustable feet so that they are secure against the treadmill frame.

Installing the Console

To make installation easier, all Precor Experience Series consoles use the same mounting hardware and connector locations whenever possible. The installation sequence for any of them is as follows:

- Threading the console cable assembly
- Connecting cables
- Completing the installation (tightening the mounting screws and attaching the back cover)

The following sections describe how to perform these tasks.

Positioning the Console (P80)

Earlier in the installation, you threaded the necessary cables through the frame of the base unit and out the passthrough opening in the console mount. As you line up the back plate on the console with the console mount, you must make sure that the console cable assembly passes correctly through the openings in both components.

Important: Before you begin the following procedure, remove the rear cover from the control console. To remove the cover, use your fingernails to pry the lower edge loose, then swing the cover up and out as shown in the following illustration.

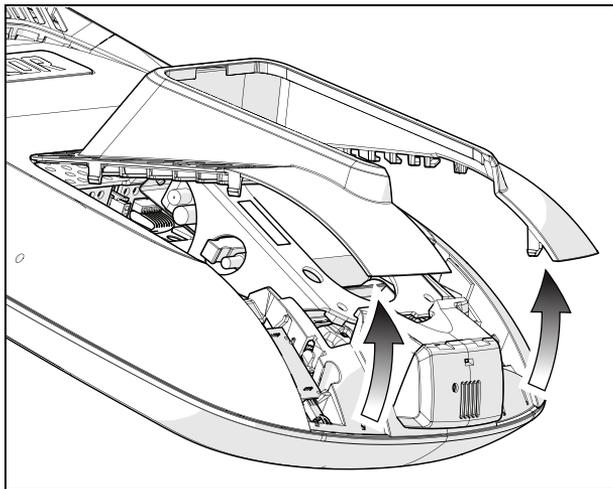


Figure 20: Removing the access cover from the P80 console

To position the console:

1. Make sure that as much of each cable as possible passes through the opening in the middle of the console mount on the base unit.
2. Place the console over the console mount.
3. Rest the console on the console mount so that the notch on the bottom of the console's back plate rests on the rectangular hook at the bottom of the console mount, as shown in the following figure.
4. Tilt the console forward until it stops. Use one hand to steady the console in this position, or ask your assistant to do so.

Connecting Cables (P80)

After the console has been seated, separate the individual cables out of the end of the console cable assembly and attach them to the appropriate circuit connectors inside the console. Refer to the following diagram and table to identify the cables and connectors.

Important: All cables must pass through the opening in the center of the console mount.

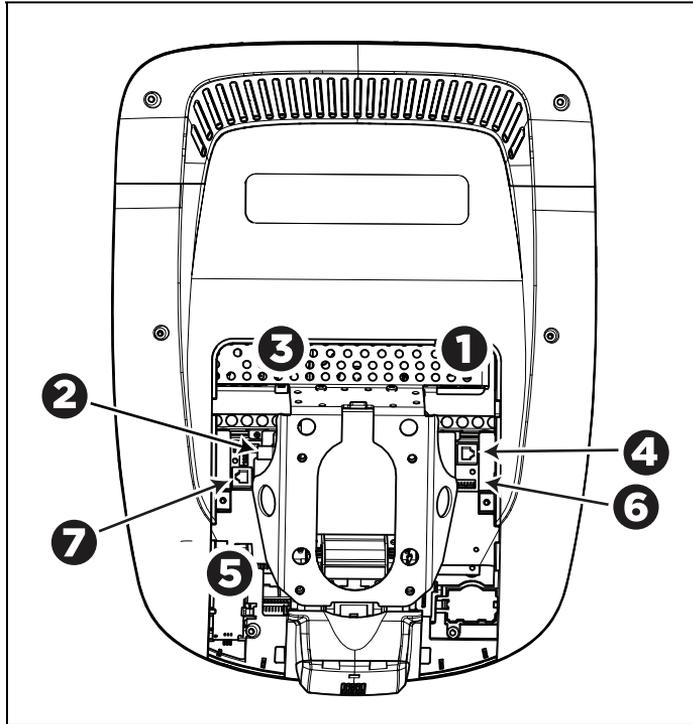


Figure 21: Cable connections, P80 console

Table 2. P80 internal cable connections

Cable	Connector Type	Circuit Connector Location
Ethernet (LAN)	Eight-contact modular, on round black cable	1
TV in	F-type coaxial	2
Power	Two-contact plug, polarized and latched	3
Data from base unit	Eight-contact modular, on flat gray cable	4
Heart rate sensors	Four-contact strip, keyed	5
Safety key (treadmills only)	Six-contact strip, keyed	6
CSAFE	Eight-contact modular, on flat gray cable	7

To simplify installation and maintenance, route and connect cables 1 through 5 according to the following instructions.

Note: In the illustrations in this section, some cables are omitted for the sake of clarity.

Connecting the Television Cable

The console's television tuner is mounted inside the console's back plate. The tuner includes a short cable adapter that allows the television cable to be connected outside the back plate.

To connect the television cable:

1. Pull the cable out through the lower right corner of the back plate.
2. Route the cable counterclockwise around the outside of the back plate.

Important: In the following step, one of the two wrenches should be a torque wrench set to 30 in-lb.

3. Attach the connector on the cable to the connector on the tuner cable and tighten the two connectors securely using two $\frac{7}{16}$ -inch open-end wrenches. Position both connectors above the upper right corner of the back plate.
4. Use a plastic tie to secure the connectors to the top of the back plate. Pass the tie through the two small holes near the upper right corner of the back plate, then wrap it around the connectors and tighten it securely. Cut off and remove the protruding end of the tie.

The following illustration shows how the cable is positioned once it is installed.

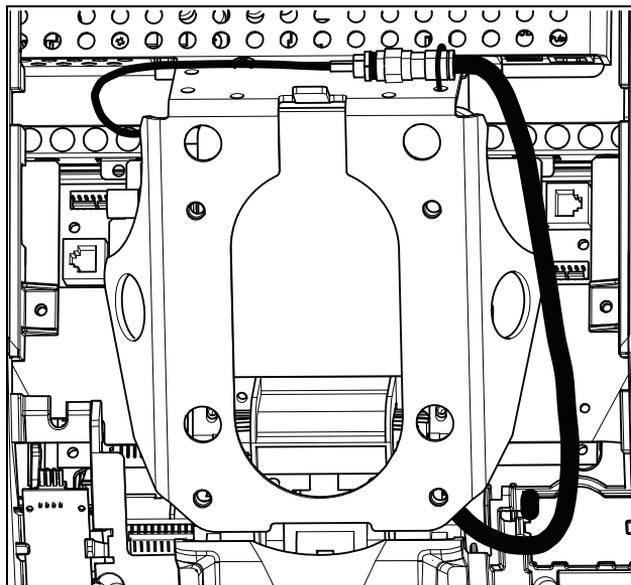


Figure 22: Connecting the television cable

Connecting the Ethernet and Base Unit Data Cables

Both the Ethernet and base unit data cables pass through the cutaway opening at the upper right corner of the back plate and connect to nearby modular jacks in the console. Because of this, it is important to exercise caution when connecting the cables. The black Ethernet cable connects to a jack just underneath the perforated metal bracket at the very top of the opening in the console. The gray base unit data cable connects to a lower jack closer to the back plate.

Refer to the following illustration for the correct position of both cables.

CAUTION: If you connect the base unit data cable to the wrong jack, the equipment will not function.

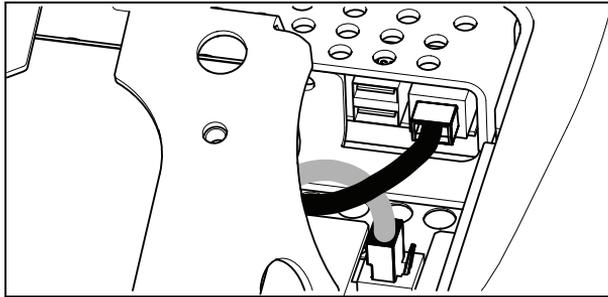


Figure 23: Connecting the Ethernet and base unit data cables

Connecting the Heart Rate Sensor Cable

The heart rate sensor cable passes through the cutaway opening at the upper left corner of the back plate, then down to the small circuit board at the lower left of the console. The following illustration shows how the cable should look once it is installed.

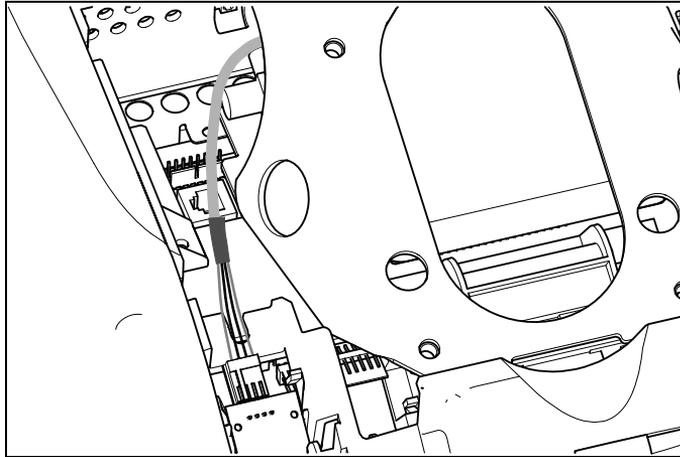


Figure 24: Connecting the heart rate cable

Connecting the Power Cable

Route the power cable through the cutaway opening at the upper left corner of the back plate. In the nearby opening within the steel console framework, locate the socket that matches the power cable plug and connect the power cable to it.

Note: Be sure that the latch on the plug clicks into place on the socket.

The following illustration shows how the cable should look once it is installed.

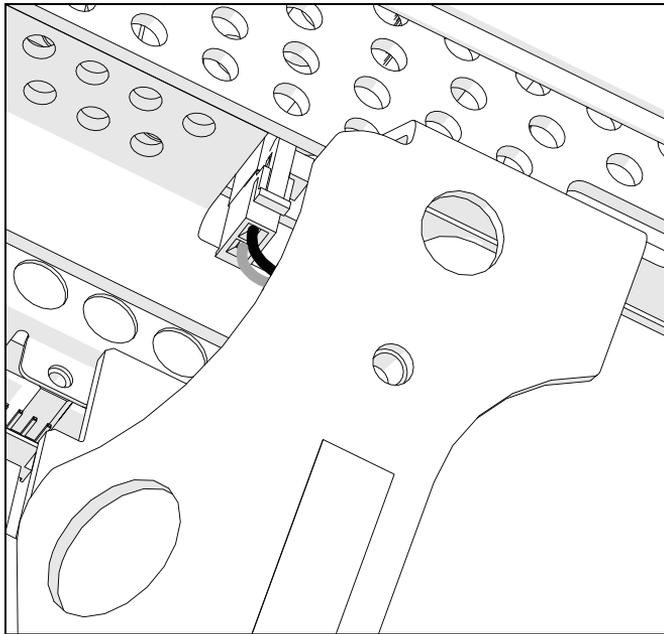


Figure 25: Connecting the power cable

Completing the Console Installation (P80)

Before you complete the final installation steps, double-check the connections you have made. Make sure that all cables are fully and securely connected, and that any unneeded cables are tied back properly.

To complete the installation:

1. Feed any extra cable back into the treadmill fairing.
2. Tilt the control console backward (toward yourself) until the tab on the top edge of its back plate slides along the top edge of the console mount and the screw holes align properly.
3. Insert four 1/4-inch × 3/8-inch shoulder bolts through the holes in the console mount and thread them into the holes in the back plate on the console. Using a 3/16-inch hex wrench, tighten the shoulder bolts completely.

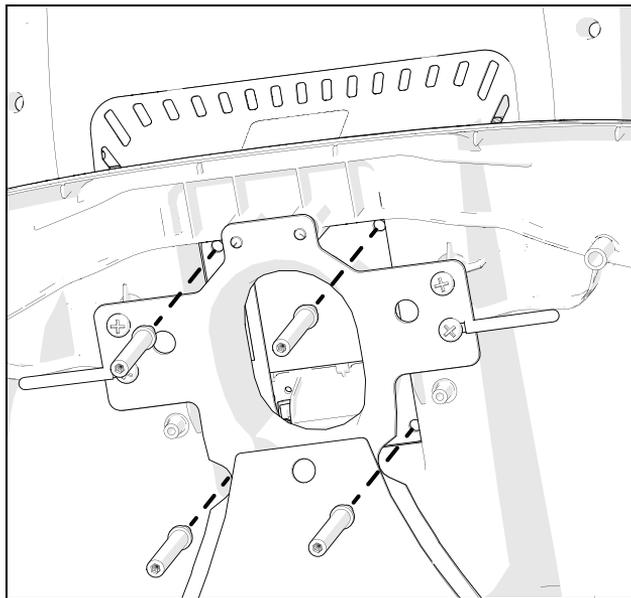


Figure 26: Securing the console

4. Line up the two small tabs at the top of the console's back cover with the slots at the top of the opening in the console case. Insert the tabs into the slots.
5. Insert the remaining tabs on the back cover into the corresponding slots on the console case.
6. Press gently on the edges of the back cover to snap it into place.

Positioning the Console (P30 and P10)

Earlier in the installation, you threaded the necessary cables through the frame of the base unit and out the passthrough opening in the console mount. As you line up the back plate on the console with the console mount, you must make sure that the console cable assembly passes correctly through the openings in both components.

Important: Before you begin the following procedure, remove the rear cover from the control console. Set the cover and its mounting hardware aside for later use.

If you are also installing an additional component such as a PVS or a wireless audio receiver, review its installation instructions to coordinate its installation with the installation of the console.

To position the console:

1. Make sure that as much of each cable as possible passes through the opening in the middle of the console mount on the base unit.
2. Place the console over the console mount.
3. Rest the console on the console mount so that the notch on the bottom of the console's back plate rests on the rectangular hook at the bottom of the console mount, as shown in the following figure.
4. Tilt the console forward until it stops. Use one hand to steady the console in this position, or ask your assistant to do so.

Connecting Cables (P30 and P10)

Important: Pass all cables through the semicircular opening just above the console mount, as shown in the following figure. **Do not** attempt to route any cables through other openings or through the steel channel above the mount.

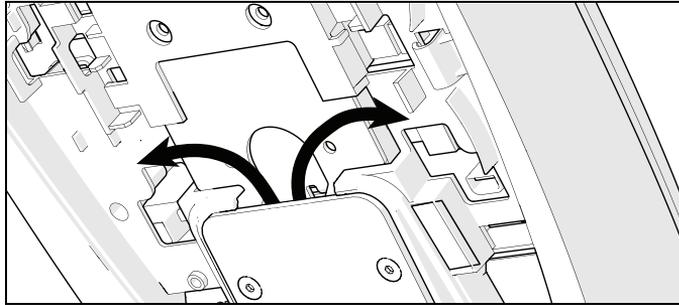


Figure 27: Cable routing from the mount into the console

After the console has been seated, separate the individual cables out of the end of the console cable assembly and attach them to the appropriate circuit connectors inside the console. Refer to the following diagram and table to identify the cables and connectors.

Important: All cables must pass through the opening in the center of the console mount.

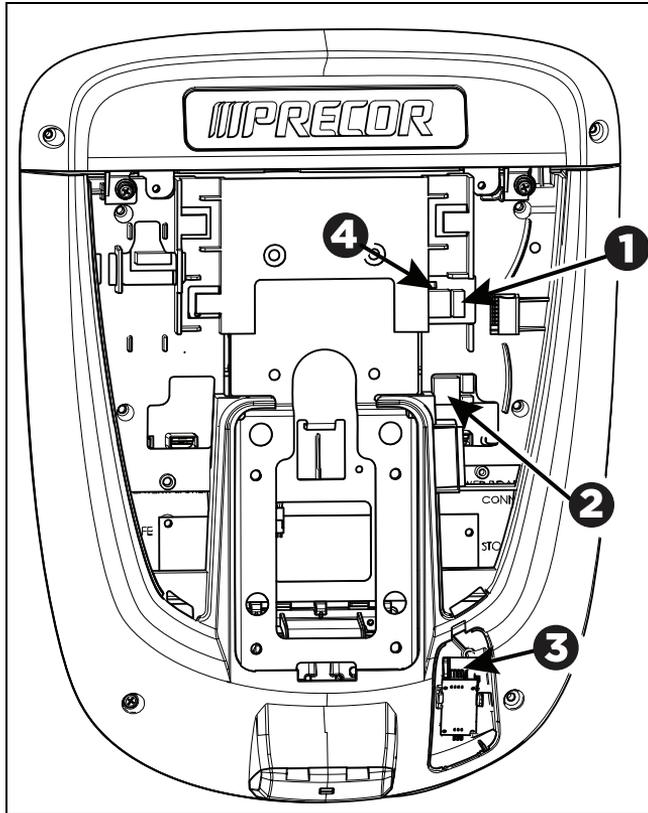


Figure 28: Cable connections, P30 and P10 consoles

Table 3. P30 and P10 internal cable connections

Cable	Connector Type	Circuit Connector Location
Safety key (treadmills only)	Six-contact strip, keyed	1
Data from base unit	Eight-contact modular, on flat gray cable	2
Heart rate sensors	Four-contact strip, keyed	3
CSAFE	Eight-contact modular, on flat gray cable	4

Completing the Console Installation (P30 and P10)

Before you complete the final installation steps, double-check the connections you have made. Make sure that all cables are fully and securely connected, and that any unneeded cables are tied back properly.

To complete the installation:

1. Feed any extra cable back into the treadmill fairing.
2. Tilt the control console backward (toward yourself) until the tab on the top edge of its back plate slides along the top edge of the console mount and the screw holes align properly.
3. Insert four $\frac{1}{4}$ -inch \times $\frac{3}{8}$ -inch shoulder bolts through the holes in the console mount and thread them into the holes in the back plate on the console. Using a $\frac{3}{16}$ -inch hex wrench, tighten the shoulder bolts completely.

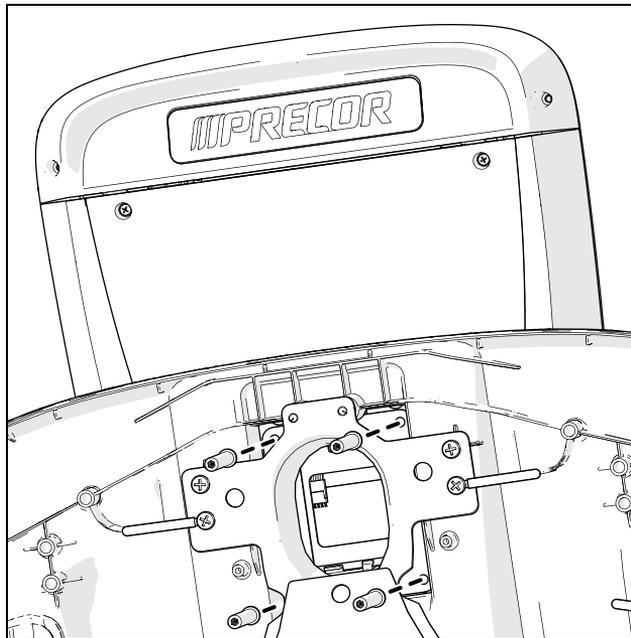


Figure 29: Securing the console

4. Line up the two small tabs at the bottom of the console's back cover with the slots at the bottom of the console case. Insert the tabs into the slots.
5. Insert the two #8-32 × 1/2-inch Phillips-head screws that you removed earlier into the holes at the top edge of the console's back cover. Tighten the screws fully.

Important: If you are installing a console that is equipped with a Personal Viewing System (PVS), use caution not to pinch the cables between the back cover and PVS mounting screw heads.

Reassembling the Treadmill Fairing

After the console is in place, reattach the two cover panels of the treadmill fairing.

Important: In the following procedure, do not allow the fasteners to break or pinch any cables.

To reassemble the fairing:

1. Verify that all cables are secure inside the cable ties.
2. Install one of the access covers over the opening above the appropriate upright support. Slide the two tabs under the edge of the opening as shown in the following figure.

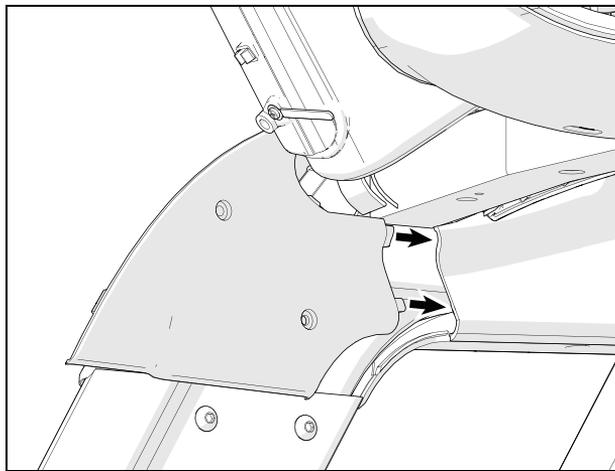


Figure 30: Access panel positioning

3. Secure the access cover with two 1/4-inch × 1-inch buttonhead screws.

- Repeat steps 2 and 3 to install the other access cover, then tighten all four screws securely using a $\frac{5}{32}$ -inch hex wrench.

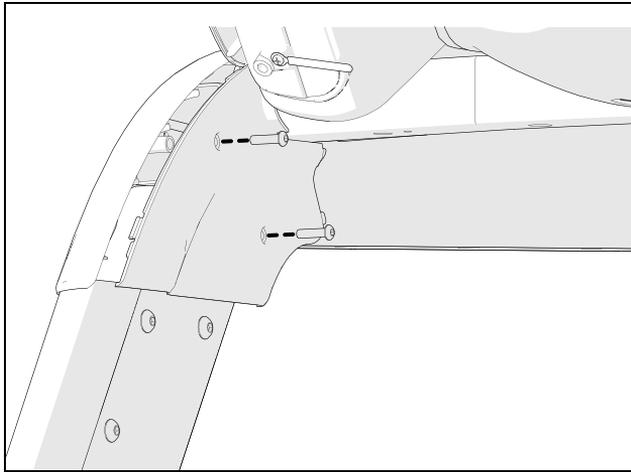


Figure 31: Access panel attachment

- Insert the edge of the rear cover into the lower edge of the fairing. Lift the cover until it is possible to insert two $\frac{1}{4}$ -inch \times $\frac{3}{4}$ -inch self-tapping panhead screws into the bottom two screw holes and partially tighten them.

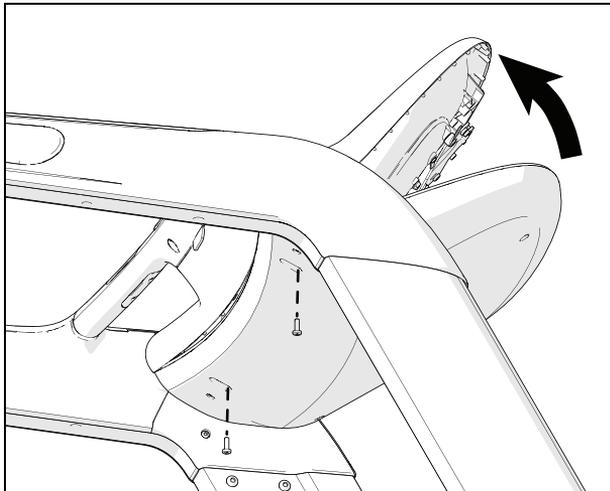


Figure 32: Rear cover positioning

6. Fit the rear cover into place. Secure it using four 1/4-inch × 3/4-inch self-tapping panhead screws.

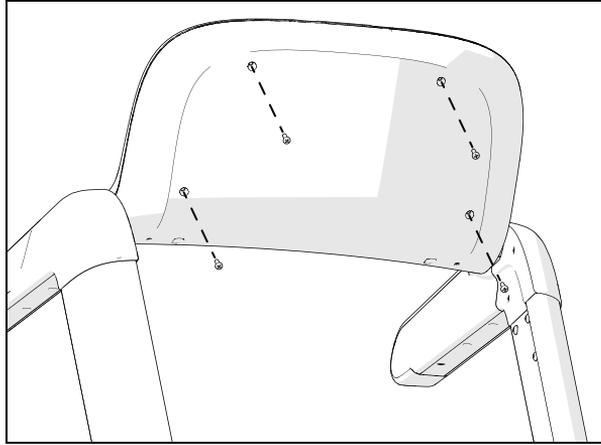


Figure 33: Rear cover attachment

Important: Make sure that all of the edges of the rear cover are seated correctly and are flush with the surrounding panels before you tighten the cover's mounting screws.

7. Tighten all six rear cover screws using a #3 Phillips screwdriver.

Plugging In the Power Cord

CAUTION: Use the supplied power cord. Do not remove or otherwise bypass the 3-prong plug with an adapter to use a non-grounded outlet. Do not plug the unit into a power transformer in an attempt to adjust the voltage requirements. Failure to follow these instructions might damage the unit and void the Precor Limited Warranty.

After assembly is complete, plug the power cord into an appropriate outlet.

Important: The treadmill requires a 20-amp individual branch circuit grounded per NEC (National Electric Code) guidelines or local region electric code.

Checking Treadmill Alignment and Adjusting the Running Belt

Before you allow anyone to use the treadmill, you must check the alignment of the running belt and adjust it as needed. For more information, refer to *Checking the Alignment of the Running Belt* and *Adjusting the Running Belt* in the *Maintenance* chapter.

Breaking In the Equipment

Precor equipment does not require an actual break-in period. However, moving components such as belts, gears, and bearings can settle while the equipment is being stored or shipped. This can cause the equipment to operate with a small amount of roughness or noise when it starts up for the first time.

The equipment usually returns to smooth operation after a day or two of normal use. If it does not, contact your dealer for assistance. For more information, refer to *Obtaining Service*.

Verifying That the Heart Rate Display Is Operational

To verify that the heart rate display is operational:

1. Begin exercising on the equipment.
2. Grasp both touch-sensitive handlebars.
Note: The heart rate is read within ten seconds. During that time, the heart on the display flashes. You must maintain contact with both metal plates on each handlebar to ensure an accurate reading.
3. Look at the HEART RATE display. After a few seconds, a number appears indicating your heart rate.
4. If a number does not appear in the HEART RATE display, perform the following checks:
 - Verify that the cable connection is properly connected.
 - Repeat the test with a different person. Although the heart rate display is generally highly accurate, it may not work properly for a few individuals.

Note: If you use wireless heart rate monitoring, repeat this test using a chest strap or a wireless pulse simulator instead of grasping the touch-sensitive handlebars.

Testing Safety Features

Before any exerciser uses the treadmill, verify that the stop switch, the **STOP** button, and the Auto Stop feature are all working correctly.

To test the restart switch:

1. Start any workout on the treadmill.
2. Give the safety clip lanyard a slight tug. The restart switch should pop up and the treadmill should slow to a stop immediately.
3. Press the restart switch back into its normal position. The console should reset itself and return to the Welcome screen or banner.

To test the **STOP** button:

1. Start any workout on the treadmill.
2. Press the **STOP** button once. The console should show that the workout is paused.
3. Press the **STOP** button again. The console should show a workout summary.
4. Press the **STOP** button a third time. The console should return to the Welcome screen or banner.

To test the Auto Stop feature:

1. Start any workout on the treadmill, but do not step onto the running belt.
2. Wait two minutes without stepping onto the running belt. At this point or shortly beforehand, the treadmill should slow to a stop and the console should ask the user to confirm that he or she is still present. If there is no confirmation, the console should return to the Welcome screen or banner.

Maintenance

To keep the equipment functioning properly, perform the minor maintenance tasks in this section at the intervals shown on the maintenance checklist. Failure to maintain the equipment as described in this section could void the Precor Limited Warranty.

DANGER To reduce the risk of electrical shock, always disconnect the equipment from its power source before cleaning it or performing any maintenance tasks. If the equipment is self-powered but also uses the optional power adapter, disconnect the adapter.

Daily Cleaning

Precor recommends that you clean the equipment before and after each exercise session. To remove dust and dirt from the equipment, wipe all exposed surfaces with a soft cloth that you have moistened with one of the following cleaners:

- A solution of 30 parts of water to 1 part of Simple Green® (for more information, visit www.simplegreen.com)
- ENVIR-O-SAFE oxygen enhanced cleaner or multi-task cleaner concentrate, diluted according to the manufacturer's instructions (for more information, visit www.daleyinternational.com)

Alternatively, you can clean the equipment with Athletix fitness equipment cleaning wipes (for more information, visit www.athletixproducts.com)

CAUTION: Read and follow the manufacturer's instructions, particularly dilution instructions, before using any cleaner on Precor fitness equipment. Do not use concentrated cleaners at full strength, or acidic cleaners of any kind; such cleaners weaken the protective finish on the equipment and void the Precor Limited Warranty. Never pour water or spray liquids onto any part of the equipment. Allow the equipment to dry completely before using.

Vacuum the floor underneath the equipment frequently to prevent the accumulation of dust and dirt that can interfere with its operation. Use a soft nylon scrub brush to clean the running belt.

CAUTION: On treadmills, as you clean the hood or side rails, remain aware of the handrail extensions to avoid injury.

Daily Inspection

At least once every day, examine the equipment for the following problems:

- Slipping belts
- Loose fasteners
- Unusual noises
- Worn or frayed power cords
- Worn, damaged, or missing safety lanyards or clips
- Any other indication that the equipment may be in need of service

Important: *If you determine that the equipment needs service, disconnect all power connections (television, Ethernet, and power) and move the equipment away from the exercise area. Place an OUT OF SERVICE sign on the equipment and make it clear to all patrons and other users that they must not use it.*

To order parts or to contact a Precor authorized service provider in your area, refer to *Obtaining Service*.

Reading the Active Status Light

The active status light is located at the front edge of the treadmill hood, as shown in the following figure. The light is large enough and bright enough to allow you to check the condition of all your treadmills at a distance.

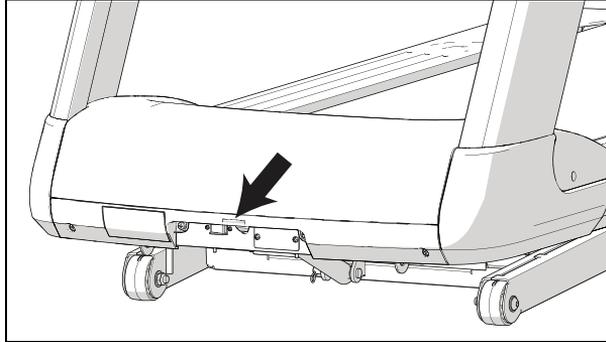


Figure 34: Status light location

During normal operation, the status light is a steady blue. It changes color and pattern if the treadmill's electronic drive unit detects a mechanical or electrical problem.

Table 4. Active status light appearances and their meanings

Status light appearance	Meaning	Action required
Steady (solid) blue	The treadmill is operating normally and does not currently need maintenance.	None.
Pulsing blue	The treadmill is due for scheduled maintenance (P80 console only), or the treadmill belt needs to be replaced (except for 230 V models).	Perform the needed maintenance, then reset the status light.
Steady (solid) yellow	The treadmill has detected and recovered from an error. It can still be used, but some functions may not be available.	Refer to the console's event log for more information.
Pulsing yellow	The treadmill has detected an error, has been unable to recover from the error, and has taken itself out of service.	Power-cycle the treadmill (switch it off, wait 30 seconds, then switch it on again). If the error occurs again, check the console's event log for more information, then contact Precor Customer Support.

Weekly Maintenance

Perform the following maintenance tasks every week:

1. Elevate the tread to maximum incline, then turn off the power switch or circuit breaker and unplug the unit from the wall outlet.
2. Clean the floor under the equipment using a vacuum cleaner or a damp mop.
3. When the floor is completely dry, reconnect the power and return the treadmill to the level position.
4. Inspect the power cord to verify that it is not pinched under the equipment or between any two moving parts.
5. Test all console functions, including heart rate monitoring features.
6. Verify that the unit sits squarely on the floor. All of its feet should be touching the floor and the unit should not rock or wobble when in use. If not, re-level it as described in *Leveling the Unit*.

Monthly Maintenance

Perform the following maintenance tasks every month:

1. Turn off the power switch or circuit breaker, then unplug the unit from the wall outlet.
2. Inspect the running bed and belt for wear.
3. Clean the treadmill's frame using a cloth moistened with water or an approved cleaner.
4. Use water and a soft nylon scrub brush to clean the outer surface of the running belt.
5. Wipe the exterior of the console with a damp sponge or soft cloth, and dry with a clean towel. Keep water away from electronic components to prevent electrical shock or damage.
6. Clean the touchscreen using a soft, lint-free cloth dampened with a 91% isopropyl alcohol solution (either as sold or diluted with an equal amount of water).
7. Remove the front cover and remove any lint or debris, being careful not to damage the fan.
8. Vacuum out any debris, being careful not to bring the vacuum cleaner nozzle too close to any circuit board (unless your vacuum cleaner is protected against static buildup).
9. Clean and lubricate the lift motor screw with an approved grease such as SuperLube® with Teflon® or Mobil 1® synthetic grease.
10. Check all fasteners for proper tightness and torque.
11. Replace all covers.
12. Verify that the unit sits squarely on the floor. All of its feet should be touching the floor and the unit should not rock or wobble when in use. If not, re-level it as described in *Leveling the Unit*.

Checking the Alignment of the Running Belt

Proper alignment allows the belt to remain centered and ensures smooth operation. Realigning the belt takes a few simple adjustments. If you are unsure about this procedure, call Precor Customer Support (refer to *Obtaining Service*).

Caution: Do not adjust the running belt when someone is standing on it.

To check the alignment of the running belt:

1. Make sure that the running surface is as level as possible. If necessary, adjust the rear feet to level the treadmill (refer to *Leveling the Unit*).

Note: Adjusting the rear feet cannot compensate for extremely uneven surfaces. If you cannot make the running surface level and stable, move the treadmill.

2. Turn the treadmill on.
3. Standing **beside** the treadmill (not on it), press **GO** or **Quick Start** on the console.
4. If necessary, enter the safety code by pressing the number keys in sequence. The running belt starts automatically after a 3-second countdown appears on the console.
5. Press the SPEED UP key until the console shows a speed of 3 mph (5 kph).

CAUTION: If you hear any chafing or the running belt appears to be getting damaged, stop the running belt immediately by pressing the red STOP button. Contact Precor Customer Support.

6. Observe the belt from the rear of the treadmill for a few minutes. The belt should remain centered along the running bed. If it drifts off center, adjust it (refer to *Adjusting the Running Belt*).

Important: Failure to align the belt may cause the belt to tear or fray, which is not covered by the Precor Limited Warranty.

7. Press the red **STOP** button to stop the belt.
8. Turn the treadmill off.

Adjusting the Running Belt

If you are unsure about adjusting the running belt, call Precor Customer Support (refer to *Obtaining Service*).

CAUTION: Take special care when aligning the running belt. Turn **OFF** the treadmill while adjusting or working near the rear roller. Do **NOT** wear loose clothing or allow your hair to hang loose during this procedure. Do **NOT** adjust the running belt when someone is standing on it. Be very careful to keep your fingers and any other object clear of the belt and rollers, especially in front of the roller and behind the deck. The treadmill will not stop immediately if an object becomes caught in the belt or rollers.

Important: Make all belt adjustments on the adjusting bolts at the rear corners of the treadmill, using the hex key provided, and do not turn either bolt more than $\frac{1}{4}$ turn before checking the alignment of the running belt again. Overtightening the adjusting bolts can damage the treadmill.

To adjust the running belt:

1. Locate the adjusting bolts in the end caps at the rear corners of the treadmill, as shown in the following diagram.

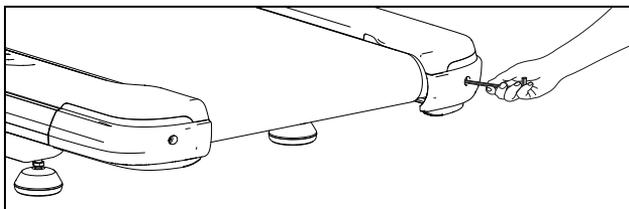


Figure 35: Location of the adjustment bolt

2. Use the hex key to tighten the adjusting bolt toward which the belt is shifting. Turn the bolt $\frac{1}{4}$ turn clockwise.
3. Recheck the belt position as described under *Checking the Alignment of the Running Belt*.

If the belt ...

Then ...

Continues to shift in the original direction

Turn the **same** adjusting bolt an additional $\frac{1}{4}$ turn clockwise.

Starts to shift in the opposite direction

Turn the **same** adjusting bolt $\frac{1}{8}$ turn or less counterclockwise.

Note: If the belt slips after you have adjusted it, tighten **both** adjusting bolts evenly, $\frac{1}{4}$ turn at a time, until the slipping stops. Do not overtighten the belt.

Storing the Chest Strap

If you purchased the optional heart rate chest strap, store it in a place where it remains free of dust and dirt (for example, in a closet or drawer). Be sure to protect the chest strap from extremes in temperature. Do not store it in a place that may be exposed to temperatures below 32° F (0° C).

To clean the chest strap, use a sponge or soft cloth dampened in mild soap and water. Dry the surface thoroughly with a clean towel.

Moving the Equipment

The equipment is very heavy. If you plan to move it to a new location, obtain the help of an adult assistant and use proper lifting techniques. If the equipment includes roller wheels on one end, use the wheels to reduce the load on yourself and your assistant.

Important: *The plastic end caps on Precor treadmills are designed specifically for lifting. Working with your assistant, place a hand under each side of the end cap. Then, using proper lifting techniques, lift the rear of the treadmill so that it rolls on its front wheels.*

The treadmill can be easier to move if it is in an inclined position.

To put the treadmill into an inclined position for moving:

1. Press GO on the console.
2. Increase the incline level to 4 or more.
3. While the treadmill is running, turn the main power switch OFF.
4. Disconnect the treadmill's power cord.

Long-Term Storage

If you do not expect anyone to use the equipment for a long time, perform the following tasks to prepare it for storage:

- Turn it OFF.
- If it has a power cord, disconnect the cord.
- If it has an optional power adapter, connect the adapter to prevent damage to the internal battery.
- Position it so that it will not become damaged and will not interfere with people or other equipment.

Treadmill Safety Features

Before allowing users on Precor equipment, review the in this manual. You should also teach your patrons how to use the equipment safely, according to the guidelines on.

Entering the Safety Code

When the equipment is shipped from the factory, safety code protection is not active.

After you have activated the safety code, you must inform your patrons that the equipment requests a safety code to prevent unauthorized use. They must complete the following steps to use the equipment.

To enter the safety code and start the treadmill:

1. Assume the starting position, with one hand free to enter the code and the other hand holding a handrail.

Important: *Hold the handrail securely with at least one hand throughout the following steps.*

2. When you see the banner text on the console, select a program or press GO.
3. When you are prompted to enter the safety code and unlock the treadmill, press the 1, 2, 3, and 4 keys in order.

If you have entered the code correctly, the workout begins. Otherwise, the equipment pauses for two seconds and then prompts you to enter the code again. Pressing five or more keys returns you to the initial safety code prompt.

Note: On a treadmill, a 3-second countdown appears on the console before the running belt starts to move.

Using the Treadmill Safety Clip

The treadmill is equipped with three different stop functions, which behave as follows:

<i>If the user ...</i>	<i>Then the treadmill belt ...</i>	<i>And the console ...</i>
<p>Pulls on the lanyard attached to the safety clip and trips the restart switch</p> <p>1</p>	Slows to a stop	Shows the words PUSH THE RESET SWITCH. On some console models, an arrow points toward the Restart switch.
<p>Presses down on the red STOP button</p> <p>2</p>	Slows to a stop	Shows that the exercise workout is paused.
<p>Steps off of the running belt for a preset amount of time</p>	Slows to a stop	Shows that the exercise workout is paused.

The restart switch and the red **STOP** button are located just below the console, as shown in the following figure. When the switch is tripped, the button pops up. The treadmill does not operate until the button is returned to its normal position.



Figure 36: Restart switch

Instruct users on how important it is to use the safety clip while exercising on the treadmill, and demonstrate how they should attach it to their clothing near the waistline.

If the restart switch trips during exercise, perform the following steps:

1. Reattach the safety clip if necessary.
2. Press the restart switch down until it clicks, returning it to its normal position.

Note: If the restart switch trips, all information about the current workout is deleted.

3. Start the workout from the beginning, reducing the time as needed to account for the amount of exercise that has been completed.

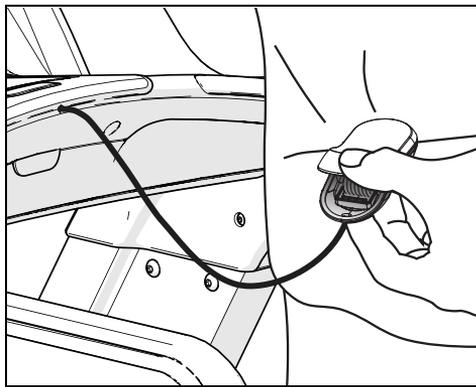


Figure 37: Attaching the safety clip

Tip: The small, flexible tab underneath the restart switch is designed for storage of the safety clip. When the treadmill is not in use, attach the safety clip to the tab as shown in the following figure.

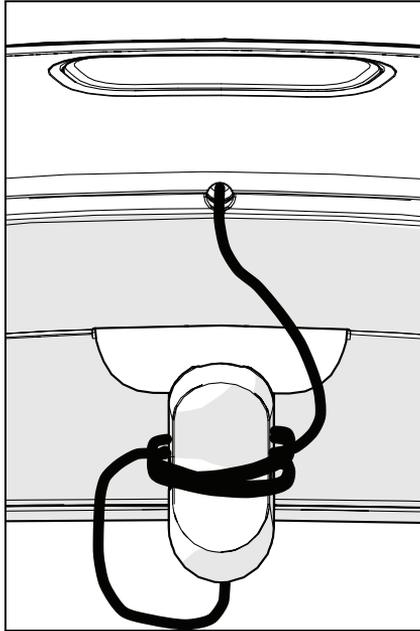


Figure 38: Safety clip storage

Turning the Treadmill On and Off

To turn the treadmill ON and OFF, use the power switch located beneath the hood, near the power cord receptacle.

Important: *When the treadmill is not being used, turn it OFF.*

Weight Limit

Do not use the treadmill if you weigh more than 400 pounds (180 kg). If you weigh more than 350 pounds (160 kg), do not run on the treadmill.

Location

The area around the treadmill must remain open, and free of interference from objects such as other equipment, at all times. In addition, for user safety and proper maintenance, an area three feet (one meter) wide by six feet (two meters) long must remain open and free of interference directly behind the running belt.



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